RFID Label Design and Encoding Management Pro
User’s Guide
Manual Input

March 2017
Version 1.30
Preface

This document explains how to use the Manual Input (hereafter referred to as “this application”) of RFID Label Design and Encoding Management Pro (hereafter referred to as “this tool”). Be sure to read this document before using this application.

→ Please read the First Step Guide first.

Abbreviations and generic terms used in documents for Fujitsu RFID Integrated Label Solution

The documents use the following abbreviations and generic terms.

<table>
<thead>
<tr>
<th>Name</th>
<th>Abbreviation used in this document</th>
</tr>
</thead>
<tbody>
<tr>
<td>Microsoft® Windows® 7 Professional</td>
<td>“Windows 7”</td>
</tr>
<tr>
<td>Microsoft® Windows® 8.1 Professional</td>
<td>“Windows 8.1”</td>
</tr>
<tr>
<td>Microsoft® Windows® 10 Professional</td>
<td>“Windows 10”</td>
</tr>
<tr>
<td>Terminals where Windows 7, Windows 8.1, or Windows 10 has been installed</td>
<td>PC</td>
</tr>
<tr>
<td>Personal computer</td>
<td></td>
</tr>
<tr>
<td>Reader device for 2D barcode</td>
<td>“2D reader”</td>
</tr>
<tr>
<td>Reader/writer devices</td>
<td>“Reader device”</td>
</tr>
<tr>
<td>RFID tags</td>
<td>Tag</td>
</tr>
<tr>
<td>Fujitsu’s RFID Integrated Label - 8Kbyte (Large/Medium/Small)</td>
<td>“Large capacity RFID tag” or “high memory tag”</td>
</tr>
<tr>
<td>Fujitsu’s RFID Integrated Label - 1Kbyte (Large/Medium/Small) Fujitsu's 2-kilobit RFID tags</td>
<td>Tag</td>
</tr>
</tbody>
</table>

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ATA (Air Transport Association of America) Spec 2000 Chapter 9-5

- This tool is designed to read and write data from and to tags in compliance with the specification for Radio Frequency Identification (RFID) on Parts in ATA Spec2000 Chapter 9-5.
High Risk Activity

- This product is designed and manufactured as contemplated for general use, including without limitation, general office use, personal use and household use, but is not designed and manufactured as contemplated for use accompanying fatal risks or dangers that, unless extremely high safety is secured, could lead directly to death, personal injury, severe physical damage or other loss (hereinafter called "High Safety Required Use"), including without limitation, nuclear reaction control, aircraft flight control, air traffic control, mass transport control, life support, and weapon launch control. The customer shall not use this product without securing the sufficient safety required for the High Safety Required Use.

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- The screenshots and illustrations in this document are only examples, and the actual screens may be slightly different depending on the environment that you are using.
- The screenshots used in the explanations in this document are from a Windows 7 environment.

Other Notes

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## Revision history

<table>
<thead>
<tr>
<th>Edition</th>
<th>Date issued</th>
<th>Changes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Version 1.00</td>
<td>October 2014</td>
<td>First version released.</td>
</tr>
<tr>
<td>Version 1.10</td>
<td>March 2015</td>
<td>Support for Windows 8.1</td>
</tr>
<tr>
<td>Version 1.20</td>
<td>September 2015</td>
<td>Add Commissioning from 2D and Batch Commissioning</td>
</tr>
<tr>
<td>Version 1.21</td>
<td>October 2015</td>
<td>Small changes.</td>
</tr>
<tr>
<td>Version 1.22</td>
<td>April 2016</td>
<td>Changed the screen transition on startup</td>
</tr>
<tr>
<td>Version 1.23</td>
<td>October 2016</td>
<td>For the first enhancement in 2016</td>
</tr>
<tr>
<td>Version 1.30</td>
<td>March 31 2017</td>
<td>For Windows 10 support</td>
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1 Function Overview of RFID Label Design and Encoding Management Pro

1.1 Overview

This application can initialize RFID tags in the ATA formats specified in ATA Spec2000 Chapter 9-5 and print the label on RFID tags by RFID printer.

1.2 Function List

This following table lists the functions of this application.

<table>
<thead>
<tr>
<th>Name</th>
<th>Overview</th>
</tr>
</thead>
<tbody>
<tr>
<td>RFID Label Design and Encoding Management Pro</td>
<td>This application initializes RFID tags in compliance with the ATA formats specified in ATA Spec2000 Chapter 9-5 based on the data inputted by manual or CSV/XML files, and prints the labels on RFID tags by RFID printer.</td>
</tr>
</tbody>
</table>
1.3 Suite of User Manuals

The user manuals for this tool are organized as follows:

<table>
<thead>
<tr>
<th>Manual title</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>RFID Label Design and Encoding Management Pro User's Guide (Commissioning from 2D)</td>
<td>• Explains how to use the Commissioning from 2D function of “RFID Label Design and Encoding Management Pro”.</td>
</tr>
<tr>
<td>RFID Label Design and Encoding Management Pro User's Guide (Batch Commissioning)</td>
<td>• Explains how to use the Batch Commissioning function of “RFID Label Design and Encoding Management Pro”.</td>
</tr>
<tr>
<td>RFID Data Management Pro &amp; RFID Label Design and Encoding Management Pro User's Guide (Appendixes)</td>
<td>• Explains the usage methods and provides additional information about the “RFID Data Management Pro” and “RFID Label Design and Encoding Management Pro”</td>
</tr>
</tbody>
</table>

1.4 Messages

Messages may be displayed in popup dialog boxes, depending on conditions encountered during processing.

When an error is displayed, the normal processing is suspended.

Refer to the RFID Data Management Pro & RFID Label Design and Encoding Management Pro User's Guide (Appendixes) for information on the messages displayed in the pop-up dialog box, and for guidance on how to eliminate the cause of the error.

If the cause of the error cannot be identified, please make an inquiry to Fujitsu Customer Support.
2 RFID Label Design and Encoding Management Pro

Manual Input

2.1 Overview

This application makes it possible to initialize tags using an ATA format as defined in ATA Spec2000 Chapter 9-5, as well as to print a label on tags. There are three data entry forms. The hand input, csv file input, and SAP All (XML File) can be input.

2.2 Functions

The functions of this application is as follows:

- Selecting an initialization definition file
- Selecting a record input method
- Entering EPC information
- Entering Birth Record data
- Writing data to tag and Printing label on tag
2.3 Function Overview

This section provides an overview of the functions of this application.

- Selecting an initialization definition file
  This function is used to select an initialization definition file (XML) that defines such items as the size of the ATA area to be initialized.

- Automatic EPC generation
  This function automatically generates an EPC based on the values entered in the EPC information setup window and the values specified for the Birth Record TEIs.

- Selecting an record input method
  This function is used to select an input method for tag data. The user can select one of the following methods: import from csv file, import from SAP All (Auto-Id Infrastructure) Messages, import from template file, or manual input.

- Setting up Birth Record
  This function sets up the Birth Record. The user can select either of the following two methods: selecting a template file that defines the Birth Record, or entering the settings manually.

- Writing data to tag and Printing a label on tag
  This function initializes the tag and prints a label on tag using the selected definition files, the data elements for each record and the printing layouts.
2.4 Screen Transitions

The following diagram illustrates the screen transitions of this application.

[Diagram showing screen transitions between Tool information window, Window for selecting initialization definition files, EPC information setup screen, Record input selection window, Birth Record input window, Execution details confirmation window, Print dialog, Save a template file, Select a BTW file, "Commission" Start, "Commission" End, and Cancel.]
2.5 Start and Stop the Application

2.5.1 Start the Application

To start this application, click the icon of “RFID Label Design And Encoding Management Pro” that has been placed on the computer desktop.

Click the **Manual Input**.
1 Tool Information

This area displays the version of the ATA Spec and the application’s processing outline.

2 Cancel button

This button is used to close this application.

3 Next button

This button is used to display the next screen.

- Operating procedure

(1) Confirm the Tool Information window.

(2) Click the Next button.

- The Select a Tag format file window (the window for selecting an initialization definition file) will be displayed.
2.5.2 Stop the Application

To close the application, click the [x] button at the top right of the window.

Alternatively, the application can also be closed by clicking the Cancel buttons on the application information window or the execution details confirmation window, or the Exit button on the execution result confirmation window.

- Tool information window
• Execution details confirmation window

Label Design and Encoding Management Pro 2016/08/12 01:10

Task confirmation

- Quantity of Tags: 1
- Progress: No 1

CAGE Code: 80187
Filter Value: OTT Other
Original Partnumber: AT-T1KELX
Serial Number: R0001-001

Birth Record
MFR: 80187
SER: R0001-001
P/N: AT-T1KELX

LIF 1
PDT RFID INTEGRATED LABEL
OMF: 20160913
LOC: 123456

Save as Template

X Cancel

• Execution results confirmation window

Label Designer & Encoder 2014/05/28 03:10

Task confirmation

- Task confirmation was completed.

X Exit

Finish
2.6 Use RFID Label Design and Encoding Management Pro Manual Input

2.6.1 Select an Initialization Definition File

Select the initialization definition file to be used to initialize the tag.

1. **Tag format file** (list of initialization definition files)
   This area displays a list of initialization definition files.
   Clicking the **Select** button and selecting a folder displays a list of the XML files in the selected folder.
   The file list that is first displayed is based on the folder that was selected last time.
   There are the following types of initialization definition files:
   - For the dual-record type Fujitsu’s RFID Integrated Label – 1Kbyte (Large/Medium/Small)
     S2000_Ch9-5_v2013.1_Dual_01KBYTE_for_FJ1KLABEL.xml
   - Fujitsu’s the multi-record type of RFID Integrated Label – 8Kbyte (Large/Medium/Small)
     S2000_Ch9-5_v2013.1_Multi_08KBYTE_for_FJ8KLABEL.xml

2. **Contents**
   This area displays the content of the file selected in the initialization definition file list.
   If the selected file cannot be recognized as an initialization definition file, an error message will be displayed and the **Contents** area will be blank.
   If this area is blank, the **Next** button will be grayed out.

3. **Select** button
   This button displays the folder selection dialog box.
   The XML files in the selected folder will be displayed in the initialization definition file list.
4 Back button
This button is used to display the previous window.

5 Next button
This button is used to display the next window.
If the Contents area is blank, this button will be grayed out.

| Caution | • If SizeofCurData is not set, the tag initialization will fail. |

2.6.1.1 Initialization Definition File
Refer to the sample initialization definition file below.
Sample initialization definition file (example)

```xml
<?xml version='1.0' encoding='UTF-8'?>
<AITTag>
  <InitInfo>
    <VersionDesc>ATA-TOC-2013</VersionDesc>
    <FlagTimeStamp>1</FlagTimeStamp>
    <ATAFormatType>1</ATAFormatType>
    <SizeofUserMem>2048</SizeofUserMem>
    <SizeofCurData>255</SizeofCurData>
    <SizeofMechanic>255</SizeofMechanic>
    <SizeofBirth>200</SizeofBirth>
  </InitInfo>
</AITTag>
```
**Reference**  
- Do not change any of the items in the sample file, except for the "SizeofUserMem" item.
  
  For the "SizeofUserMem" item, specify the size (in words) of the area for writing ATA records.
  
  - Consider the type and capacity of the tag when selecting an initialization definition file and setting a size for "SizeofUserMem".
  
  - With multi-record tags, only values that are multiples of 1024 between 1024 and 30720 can be specified as valid values. Specify a value between 1024 and 4096 as the size when using Fujitsu's the multi-record type of RFID Integrated Label – 8Kbyte.
  
  - With dual-record tags, only 96 and values that are multiples of 256 between 512 and 2048 can be specified as valid values. Specify 512 or more as the size when using Fujitsu's the multi-record type of RFID Integrated Label – 1Kbyte.

**Operating procedure**

1. Click the **Select** button.
2. In the displayed dialog box, navigate to the folder containing the Tag Format files, and then click the **OK** button.
(3) A list of the XML files in the selected folder will be displayed.

(4) Select the target file and then click the Next button.
2.6.2 Enter EPC Information

Enter the EPC information.

![Image of Setting EPC Information]

1 Filter Value list
   This list displays the Filter Values that can be selected.
   Select the Filter Value to be set to the EPC.

2 Back button
   This button is used to display the previous window.

3 Next button
   This button is used to display the next window.

Operating procedure

1. Use the Filter Value list to select the Filter Value to be set to the EPC.
2. Click the Next button.
2.6.3 Select a Record Input Method

Select a record input method.

If Enter Birth Record from templates has been selected, select a template file.

![Select Entry Method screenshot]

1 Select Entry Method
Select one of the following input methods for tag data:
- Import from CSV File: import data from CSV file
- Import from SAP All (Auto-Id Infrastructure) Messages: import data from SAP-All message
- Import from XML Template: import data from template file
- Manual Input: input data manually

When any option other than “Manual Input” is specified, the Select button is enabled.

2 File list
This area displays a list of files for importing data if the option other than “Manual Input” is specified in the Select Entry Method dropdown.
Clicking the Select button and selecting a folder displays a list of the files in the selected folder.

3 Contents
This area displays the content of the file selected in the file list if the option other than “Manual Input” is specified in the Select Entry Method dropdown.
If the selected file cannot be recognized as a tag data file, an error message will be displayed and the Contents area will be blank.
If this area is blank, the Next button will be grayed out.
4 Select button
This button displays the folder selection dialog box.
The XML files in the selected folder will be displayed in the template file list.

5 Back button
This button is used to display the previous window.

6 Next button
This button is used to display the next window.
This button will be disabled if the Enter Birth Record from templates radio button has been selected but the Contents area is blank.

Procedure (when non-“Manual Input” has been selected)
(1) Select one option other than Manual Input in the Select Entry Method dropdown and then click the Select button.
(2) In the displayed dialog box, navigate to the folder containing the template files, and then click the OK button.
(3) A list of the files in the selected folder will be displayed.

(4) Select the target file and then click the **Next** button.
(5) The content of the file will be displayed.

In case of **Import from XML Template**

In case of **Import from CSV File** or **Import from SAP All Messages**
Procedure (when Manual Input has been selected)

1. Select the Manual Input in the Select Entry Method dropdown and then click the Next button.

2. The Birth Record input window will be displayed.
2.6.3.1 CSV File

This application is able to import CSV file with tag data. Each record on CSV file corresponds to the data for a tag. The format of the CSV file is described as follows. TEIs (aka Item Name) are used as column headers in the file.

<table>
<thead>
<tr>
<th>No</th>
<th>Item Name</th>
<th>Detail</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 ~ N</td>
<td>[TEI Name]</td>
<td>Set the TEI for Birth Record according to the format type defined in ATA SPEC2000. Mandatory TEI and the TEI corresponding to Spec 2000 Unique Serial Number (SER/SEQ/UCN) should be set. In case of Dual Record, CND for Lifecycle Record should also be set. If a specific TEI appears multiple times, the Item name should be defined in the format as [TEI Name]_{[(Number)]}. For example: HAZ (1), HAZ (2), HAZ (3). If a specific value of a specific TEI need to be encoded to the tag, the value should be set in corresponding row for that TEI. Refer to the RFID Data Management Pro &amp; RFID Label Design and Encoding Management Pro User's Guide (Appendixes) – Appendix C – TEI Input for information about mandatory TEIs.</td>
</tr>
</tbody>
</table>

Sample CSV file (example)

<table>
<thead>
<tr>
<th>MFR</th>
<th>SER</th>
<th>PNO</th>
<th>PDT</th>
<th>ICC</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAGEM</td>
<td>B00001</td>
<td>PARTS64</td>
<td>A1234567890123456789012345678901</td>
<td>C12345</td>
</tr>
<tr>
<td>CAGEM</td>
<td>B00002</td>
<td>PARTS64</td>
<td>A1234567890123456789012345678901</td>
<td>C12346</td>
</tr>
<tr>
<td>CAGEM</td>
<td>B00003</td>
<td>PARTS64</td>
<td>A1234567890123456789012345678901</td>
<td>C12347</td>
</tr>
</tbody>
</table>
Caution

• The delimiter character of the CSV file can be changed by editing the following configuration files.

C:\Users\Public\RFID Label Design and Encoding Management Pro\Manual Input\CSV\CSVSetting.xml

• The default value is a comma.

• After the value of “Output_Delimiter” is changed, it is necessary to update the output CSV file (CommissionData.csv), modify the Delimitation setting in the BTW file, and then, execute Refresh Field Names from Database Connection Setup menu in the BTW file.

• CSVSetting.xml

```xml
<?xml version="1.0" encoding="utf-8" ?>
<CSVSetting>
    <Input_Delimiter>,</Input_Delimiter>
    <Input_DoubleQuoteEnable>false</Input_DoubleQuoteEnable>
    <Output_Delimiter>,</Output_Delimiter>
    <Output_DoubleQuoteEnable>false</Output_DoubleQuoteEnable>
</CSVSetting>
```

<Input_Delimiter> sets the delimiter of the CSV file for the input (the delimiter needs to be defined as single character).

When <Input_DoubleQuoteEnable> is set to true, each of values need to be enclosed with double quotes.

<Output_Delimiter> sets the delimiter of the CSV file for the output (the delimiter needs to be defined as single character).

When <Output_DoubleQuoteEnable> is set to true, each of values are enclosed with double quotes.
2.6.3.2 SAP-All (Auto-Id Infrastructure) Message

This application is able to import the Command message generated from SAP-All in the form of a xml file with tag data. Refer to SAP All-DC 1.0 for the detail information of schema of Command message (Command.xsd).

The elements and attributes in Command.xsd used by this application are described as follows.

**Table. Elements, Attributes and Rules in Command.xsd**

<table>
<thead>
<tr>
<th>No</th>
<th>Element Name</th>
<th>Rule</th>
<th>Detail</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>/Command/WriteTag Data/Item</td>
<td>Minimum Occurrence: 1</td>
<td>The element contains the data to be written to the tag. Each “Item” element corresponds to one tag. To contain multiple tags’ data, “Item” should be defined in multiple times.</td>
</tr>
<tr>
<td>2</td>
<td>/Command/WriteTag Data/Item/FieldList/Field</td>
<td>Minimum Occurrence: 1</td>
<td>The element contains EPC value, TEI of Birth Record corresponding to the format type defined in ATA SPEC2000 and the item name, item value to be printed on the label of a tag. Each “Field” element corresponds to one of above items. The relation between the categories and the values of these items, detail of rules are described in the table below.</td>
</tr>
<tr>
<td>3</td>
<td>/Command/WriteTag Data/Item/FieldList</td>
<td>Minimum Occurrence: 1</td>
<td>This element is the parent element of “Field” element. “format” attribute can be used to define the name of a label layout which is used by RFID printer.</td>
</tr>
</tbody>
</table>
Table. Relation between Tag Data, Label Data and Field Elements in Command Message

<table>
<thead>
<tr>
<th>No</th>
<th>Memory Bank in Tag</th>
<th>Item Name in ATA SPEC</th>
<th>Definition of Name Attribute for Field Element</th>
<th>Value of Field Element</th>
<th>Mandatory / Optional</th>
<th>Detail</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>EPC</td>
<td></td>
<td>EPC</td>
<td>Hexadecimal value of EPC</td>
<td>Optional</td>
<td>This item contains hexadecimal value of EPC data to be written to the tag. (Business data only, not including PC bit)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td><strong>Creation of EPC Data:</strong></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>If this item is defined, the value contained in this item will be written to EPC memory on the tag.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>If this item is not defined, data be written to EPC memory on the tag will be generated from “Filed” elements defined in the table below.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>If “EPC_FilterValue” is not defined, however, the filter value selected in “EPC information setup screen”.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td><strong>Value of Name Attribute</strong></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>EPC_FilterValue</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TEI_MFR or TEI_SPL</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TEI_PNO</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TEI_PNO</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>TEI_SER or TEI_SEQ or TEI_UCN</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>EPC</td>
<td></td>
<td>EPC Filter Value</td>
<td>Value of Filter Value</td>
<td>Optional</td>
<td>This item contains the value of Filter Value to be written to the EPC memory on the tag.</td>
</tr>
<tr>
<td><strong>No</strong></td>
<td><strong>Memory Bank in Tag</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>--------</td>
<td>-----------------------</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Item Name in ATA SPEC</strong></td>
<td><strong>Definition of Name Attribute for Field Element</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>TEI [TEI Name]</strong></td>
<td><strong>Value of Field Element</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Value of TEI. Compliant with the definition in ATA SPEC2000. Compliant with the definition in ATA SPEC2000. Spec 2000 Unique Serial Number is mandatory. CND in Lifecycle Record is mandatory in case of Dual Record.</td>
<td><strong>Mandatory / Optional</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>This item contains TEI of Birth Record corresponding to the format type defined in ATA SPEC2000. If a specific TEI appears multiple times, the item name should be defined in the format as TEI [TEI Name] [Number]. For example: TEI [HAZ 1], TEI [HAZ 2], TEI [HAZ 3].</td>
<td><strong>Detail</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Sample SAP-AII Message 1 (Containing Value of EPC)

```xml
<?xml version="1.0" encoding="UTF-8" ?>
<Command xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xsi:noNamespaceSchemaLocation="Command.xsd">
  <WriteTagData readerID="Writer_Device">
    <Item>
      <FieldList format="FJ Label Large.BTW" jobName="ZXP7_Job" quantity="1">
        <Field name="EPC_FilterValue">17</Field>
        <Field name="TEI_MFR">S0167</Field>
        <Field name="TEI_SER">SERABC123456789</Field>
        <Field name="TEI_PNO">PN0ABC123456789</Field>
        <Field name="TEI_PDT">PDTABCDEFGHIJKLMN1234567890_+?</Field>
        <Field name="TEI_DMF">20001122</Field>
        <Field name="TEI_ICC">123456</Field>
        <Field name="TEI_HAZ_1">UN1122</Field>
        <Field name="TEI_HAZ_2">UN3344</Field>
        <Field name="TEI_HAZ_3">UN5566</Field>
      </FieldList>
    </Item>
  </WriteTagData>
</Command>
```

Sample SAP-AII Message 2 (Not Containing Value of EPC)

```xml
<?xml version="1.0" encoding="UTF-8" ?>
<Command xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xsi:noNamespaceSchemaLocation="Command.xsd">
  <WriteTagData readerID="Writer_Device">
    <Item>
      <FieldList format="FJ Label Large.BTW" jobName="ZXP7_Job" quantity="1">
        <Field name="EPC">3B4604F0C76DD03B00420F1CB3D35DB7E39013520420F1CB3D35DB7E3900000</Field>
        <Field name="TEI_MFR">S0167</Field>
        <Field name="TEI_SER">SERABC123456789</Field>
        <Field name="TEI_PNO">PN0ABC123456789</Field>
        <Field name="TEI_PDT">PDTABCDEFGHIJKLMN1234567890_+?</Field>
        <Field name="TEI_DMF">20001122</Field>
        <Field name="TEI_ICC">123456</Field>
        <Field name="TEI_HAZ_1">UN1122</Field>
        <Field name="TEI_HAZ_2">UN3344</Field>
        <Field name="TEI_HAZ_3">UN5566</Field>
      </FieldList>
    </Item>
  </WriteTagData>
</Command>
```
2.6.4 Enter Birth Record

Enter a Birth Record.

- If **Import from XML Template** has been selected
  The content of the template will be displayed as the initial values.
- If **Manual Input** has been selected
  No initial values will be displayed.

![Birth Record - Dual Record](image)

1. **TEI list**
   This list displays the TEI values and remarks explaining the TEI values.
   - **TEI**
     This column displays TEIs.
   - **Value**
     This column displays the value that has been specified for the TEI.
   - **Remarks**
     This column displays a description of the TEI and the number of characters that can be entered.

2. **TEI description**
   This area displays the remark for the TEI selected in the TEI list, as well as whether the TEI is mandatory.
   Also select the TEI to be defined if necessary.
Input area
This area displays the value of the TEI selected in the TEI list. The value can be changed if necessary.

Update button
This button replaces the value in the Value column of the TEI that has been selected in the TEI list with the content of the input area.

Back button
This button is used to display the previous window.

Next button
This button is used to display the next window.

From area
This area displays the Spec 2000 Unique Serial Number for the first tag if continuously commissioning multiple tags. A blank will be displayed until a value of Spec 2000 Unique Serial Number is input.

To area
This area displays the Spec 2000 Unique Serial Number for the last tag if continuously commissioning multiple tags. Spec 2000 Unique Serial Number will be blank until a value is input. A blank will be displayed until a value of Spec 2000 Unique Serial Number is input.

Reference:
- The asterisk ("*"") to the right of the TEI code for some data input fields indicates that the item is a mandatory input item.
- To the right of each item an explanation of the TEI is displayed, along with the maximum number of characters that can be entered. For example, "1-5" means that 1 to 5 characters can be entered.
This application uses the information entered in the EPC information setup window and the Birth Record input window to create an EPC to be written to the tag. The following table shows the correspondence between the input information and the EPC items.

<table>
<thead>
<tr>
<th>Input item in this application</th>
<th>EPC item</th>
</tr>
</thead>
<tbody>
<tr>
<td>EPC information setup window</td>
<td>Filter Value</td>
</tr>
<tr>
<td>[Select Filter Value]</td>
<td></td>
</tr>
<tr>
<td>Birth Record input window</td>
<td>Manager number</td>
</tr>
<tr>
<td>[MFR/SPL]</td>
<td>CAGE/DoDAAC</td>
</tr>
<tr>
<td>Birth Record input window</td>
<td>Original Part Number(PNO)</td>
</tr>
<tr>
<td>[PNO]</td>
<td></td>
</tr>
<tr>
<td>Birth Record input window</td>
<td>Spec 2000 Unique Serial Number</td>
</tr>
<tr>
<td>[SER/SEQ/UCN]</td>
<td>(SER or SEQ or UCN)</td>
</tr>
</tbody>
</table>

! Caution

- If a template file that comes with this application is selected, sample values will be displayed in the Value column of the TEI list. These sample values cannot be used as they are, so change them to the appropriate values.
- If the Next button is clicked without clicking the Update button, a message will be displayed indicating that the Update button has not been clicked.
- For single-record and dual-record tags, the characters that can be entered are the 6-bit characters defined in table A13-2, "ASCII Conversion Chart" in Appendix 13, "6 Bit ASCII Encoding" of ATA Spec2000 Rev.2013.1. If characters other than valid characters are entered, an error message will be displayed and processing will be canceled. The following error message will be displayed: "[ER015] Failed to write Birth Record to the tag. (Invalid parameter)"
- It is possible to input CND in Lifecycle Record on the Birth Record input screen.

When Value of Birth Record is not renewed and NEXT is pressed, the alert message is displayed, and please press OK, and, next, advance when it is not necessary to input it.
Operating procedure (Items other than Spec 2000 Unique Serial Number)

(1) Select the TEI to be updated in the TEI list.

(6) Change the content displayed in the input area, and then click the Update button. An error message will be displayed if there is an error with the value entered.
(7) The value in the TEI list will be updated with the modified content.

(8) Repeat Steps (1) to (3) and then click the **Next** button when the data input is complete.
Operating procedure (Items related to Spec 2000 Unique Serial Number)

(1) Select the SER in the TEI list.

(2) Change the content displayed in the input area, and then click the Update button. An error message will be displayed if there is an error with the value entered.

Please Select TEI: Select a TEI.
Start from: Input the Serial Number for the first tag. However, the common suffix existing in the data all tags should not be input.
Suffix: Input the common fixed value at the end of Serial Numbers for all tags.
Quantity: Input the quantity of tags to be commissioned. The default value is 1 if no value is input.
(3) The **From** area and **To** area displaying the range of Serial Number for all tags are updated when clicking the **Update** button. The TEI and value of Serial Number in the TEI list will be updated with the entered content for the first tag. An error message will be displayed if there is an error with the value entered.
2.6.5 Confirmation and Execution

Check the content of the data that was entered in the record input windows, and execute the processing.

![Task confirmation](image)

1. **Input content display area**
   This area displays the content of the data that was entered in the record input windows.

2. **Save as Template** check button
   This button is used to save the input data as a template file to use same data next time (to use the template file, select “Import from XML Template” in “3.6.3 Selecting a Record Input Method”).

3. **Cancel** button
   This button is used to close this application.

4. **Back** button
   This button is used to display the previous window.

5. **OK** button
   This button executes the processing that has been selected.
Operating procedure

(1) Click the OK button to display Label Layout Selection window. (If the “Save as Template” check button is checked, enter a file name in the save dialog and save it.) An error message will be displayed on the Execution Result Confirmation window if it fails to start BarTender or a validation error occurs on the input data.

(2) When the OK button is clicked on the Task confirmation screen, the screen shows the folder where you selected the BTW file last time. Select the BTW File and then click the Open button.

Reference: The print dialog is not displayed in this version of this application before commissioning. Please confirm the printer settings such as the Card Settings (Feeder or ATM Slot) in the Label Format File (.btw) before the above operation.
(3) The number of already commissioned tags and total number of tags in the operation are displayed in "PrinterState". The print of the subsequent page is stopped when the Cancel button is clicked with there no print job queue, and it returns on the previous page.

(4) Click the Finish button to return to the window for selecting an initialization definition file. When the Exit button is clicked, the application will be closed.

! Caution • This application automatically follows the printer settings in the BTW file. If necessary to change the printer settings such as default printer or Card Settings (ATM Slot or Feeder), please modify the BTW file with reference to the BTW file Editing Guide for how to modify the settings in the BTW file.