



RFID Label Design and Encoding Management Pro

BTW Files Editing Guide

March 2017 Version 1.30

Preface

This document explains how to create label design and encode data by the RFID Label Design and Encoding Management Pro (hereafter referred to as "this tool"). Be sure to read this document before using this tool.

→ Please read the First Step Guide and the User's Guide for RFID Integrated Label first.

The *User's Guide for RFID Integrated Label* is available at the following URL. www.fujitsu.com/global/solutions/ait/tags

■ Abbreviations and generic terms used in documents for Fujitsu RFID Integrated Label Solution

The documents use the following abbreviations and generic terms.

Name	Abbreviation used in this document
Microsoft® Windows® 7 Professional	Windows 7
Microsoft® Windows® 8.1 Professional	"Windows 8.1"
Microsoft® Windows® 10 Professional	"Windows 10"
Terminals where Windows 7, Windows 8.1, or	
Windows 10 has been installed	PC
Personal computer	
Reader device for 2D barcode	"2D reader"
Reader/writer devices	Reader device
RFID tags	Tag
Fujitsu's RFID Integrated Label - 8Kbyte	"Large capacity RFID tag" or "high memory
(Large/Medium/Small)	tag"
Fujitsu's RFID Integrated Label - 1Kbyte	
(Large/Medium/Small)	Tag
Fujitsu's 2-kilobit RFID tags	

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■ ATA (Air Transport Association of America) Spec2000 Chapter9-5

 This tool is designed to read and write data from and to tags in compliance with the specification for Radio Frequency Identification (RFID) on Parts in ATA Spec2000 Chapter 9-5.

■ High Risk Activity

• This product is designed and manufactured as contemplated for general use, including without limitation, general office use, personal use and household use, but is not designed and manufactured as contemplated for use accompanying fatal risks or dangers that, unless extremely high safety is secured, could lead directly to death, personal injury, severe physical damage or other loss (hereinafter called "High Safety Required Use"), including without limitation, nuclear reaction control, aircraft flight control, air traffic control, mass transport control, life support, and weapon launch control. The customer shall not use this product without securing the sufficient safety required for the High Safety Required Use.

Notes on export procedures

 When exporting or providing this product and this document, check the regulations under the Foreign Exchange and Foreign Trade Law and the laws and regulations relating to US export control, and complete the necessary procedures.

Screenshots and illustrations

- The screenshots and illustrations in this document are only examples, and the actual screens may be slightly different depending on the environment that you are using.
- The screenshots used in the explanations in this document are from a Windows 7 environment.

Other Notes

- No part of this document may be reproduced or reused for other purposes without the express written permission of Fujitsu Limited.
- The content of this document may change without prior notice.

■ Revision history

Edition	Data issued	Changes
Version 1.00	November 2014	First version released
Version 1.10	March 2015	Changed folder path for storing commission data file
Version 1.20	September 2015	Add Commissioning from 2D and Batch Commissioning
Version 1.21	April 2016	Changed folder path for storing commission data file
Version 1.22	October 2016	For the first enhancement in 2016
Version 1.30	March 31 2017	Enhancement for ATA Spec 2000 Rev.2016 support.

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1 Setup Procedure

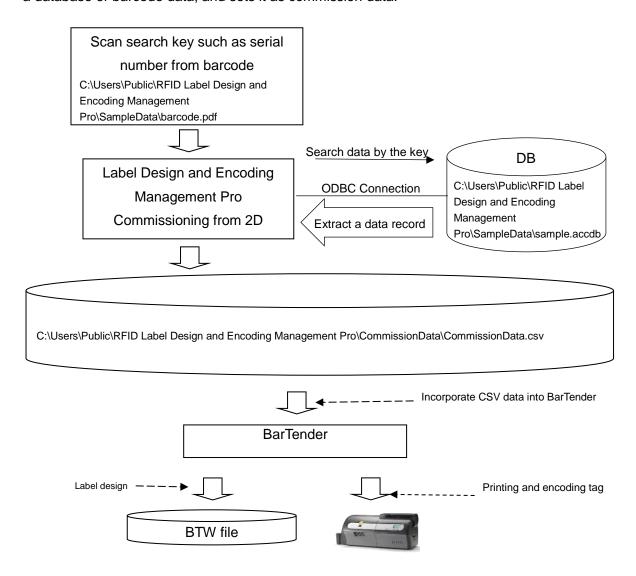
1.1 Overview

This section explains the steps how to create commission data using each of the following applications of Fujitsu RFID Label Design and Encoding Management Pro and encode the data using BarTender.

- (1) Commissioning by Barcode Scanning
- (2) Batch Commissioning
- (3) Commissioning from Integrated Sources
- (4) Manual Input

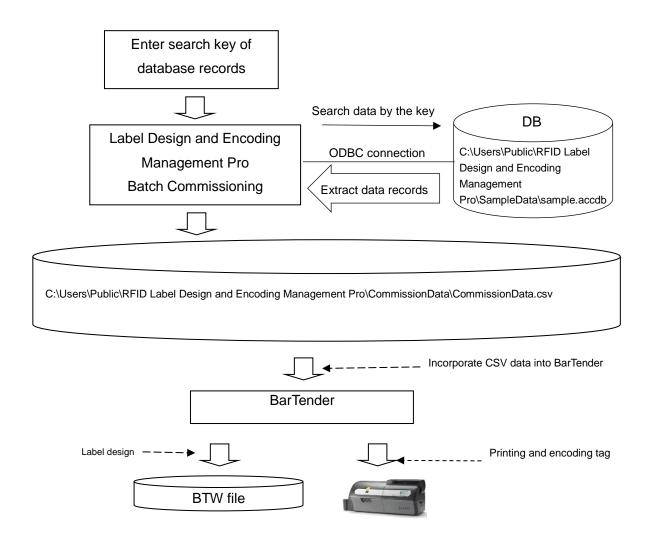
1.1.1 Commissioning by Barcode Scanning

This application enables to create commission data by scanning barcode which contains the search key. After scanning barcode, this application automatically searches and extracts a data record from a database or barcode data, and sets it as commission data.



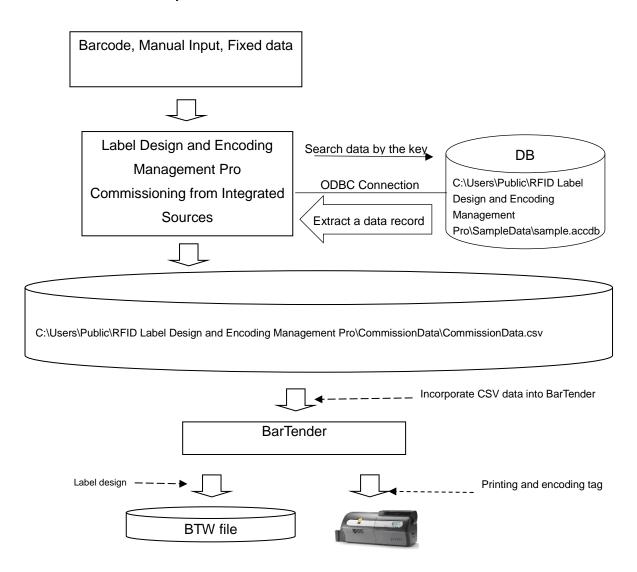
1.1.2 Batch Commissioning

This application extracts multiple data records by search key from a database and creates commission data for multiple tags one time.



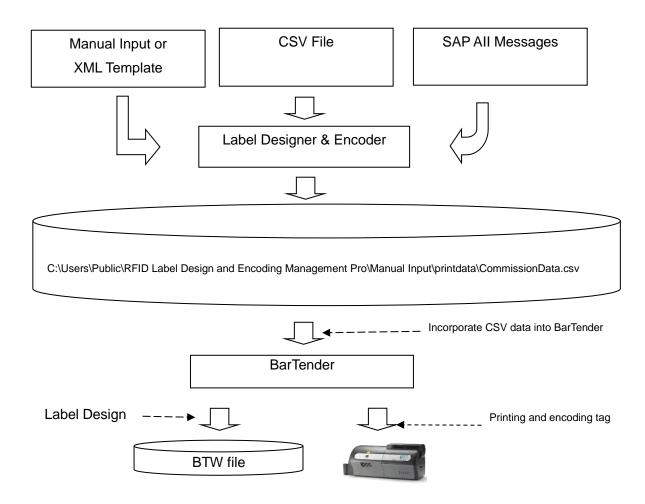
1.1.3 Commissioning from Integrated Sources

This application enables to create commission data from various data sources such as barcode, database, manual entry, and fixed data.



1.1.4 Manual Input

This application creates commission data based on the data input by manual or CSV/XML file.



1.2 Description of CommissionData.csv

This section explains the contents of the csv file (Commission.csv) generated with Fujitsu RFID Label Design and Encoding Management Pro. There are 2 types of the format according to each of the applications.

- (1) CommissionData.csv for Commissioning by Barcode Scanning, Batch Commissioning, and Commissioning from Integrated Sources
- (2) CommissionData.csv for Manual Input

1.2.1 CommissionData.CSV for Commissioning by Barcode Scanning, Batch Commissioning, and Commissioning from Integrated Sources

1.2.1.1 Multi Record

"Writing Tag" means the data is written on tag by BarTeder BTW file.

· Multi Record

Header	Туре	Description	Writing Tag	Offset Information	Write Protect Blocks
Version	Informatio	ToC Version: 4.0 or 4.1			
Tag Type	n about the CSV file	Tag Type: Multi-Record (fixed)			
readerID	Printer	Data for printer control			
format	control				
jobName					
quantity					
AFI	EPC	Data of AFI			
EPC		Data of EPC	1		
HRDO	User area	Offset of ATA TocHeader and RD		1	
HRD		Data of ATA TocHeader and RD	1		1
BR10		Offset of ATA Birth Record		1	
BR1		Data of ATA Birth Record	1		✓
BR2O		Offset of ATA Birth Record		1	
BR2		Data of ATA Birth Record	1		✓
•		•			
•		•			
•		•			
•		•			
BRnO	1	Offset of ATA Birth Record		1	
BRn		Data of ATA Birth Record	1		✓
SRO		Offset of ATA Scratchpad		1	

[&]quot;Offset Information" means the data indicates the address of User area where the data is written.

[&]quot;Write Protect Blocks" indicates the record needs to be configured as locked data on BarTender BTW file

SRC SRCRC SRCRC SRCRC CDR1 CDR1 CDR1 CDR2 CDR3 CDR4 CDR4 CDR4 CDR4 CDR2 CDR4	
Data of ATA Scratchpad CRC	
Offset of ATA CurrentData Record	
Data of ATA CurrentData Record	
Offset of ATA CurrentData Record	
CDR2 . <td></td>	
CDRnO CDRN CDRCC CDRCC CDRCC TrailerO BR_MFR TEI BR_SPL (default BR_SEQ BR_UCN BR_UCN BR_PDT BR_DMF BR_ICC BR_MGT BR_MAZ1 BR_HAZ1 BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_LLE BR_LCC BR	
. CDRnO CDRn CDRCCO CDRCCO CDRCRC Trailer Data of ATA CurrentData Record	
CDRnO CDRn CDRCCO CDRCCC CDRCCC CDRCCC TrailerO Trailer Data of ATA CurrentData Record	
CDRN Data of ATA CurrentData Record ✓ CDRCRC Offset of ATA CurrentData Record CRC ✓ Trailer O Data of ATA CurrentData Record CRC ✓ Trailer Data of ATA Trailer Data of ATA Trailer Data of ATA Trailer ✓ 2D Barcode BR_MFR TEI Data of payload for Birth Record Data of payload for Birth Record BR_SPL (default BR_SER Birth BR_SEQ RECORD) TEI's Input Data BR_UCN BR_PNO BR_UC BR_DT BR_DMF BR_ICC BR_DMF BR_ICC BR_WGT Input Data BR_DMF BR_IAZ1 BR_IAZ2 BR_IAZ3 BR_ESD BR_ESD BR_ESD BR_EXP BR_LLE BR_LLE BR_LOT	
CDRN Data of ATA CurrentData Record ✓ CDRCRC Offset of ATA CurrentData Record CRC ✓ Trailer O Data of ATA CurrentData Record CRC ✓ Trailer Data of ATA Trailer Data of ATA Trailer Data of ATA Trailer ✓ 2D Barcode BR_MFR TEI Data of payload for Birth Record Data of payload for Birth Record BR_SPL (default BR_SER Birth BR_SEQ RECORD) TEI's Input Data BR_UCN BR_PNO BR_UC BR_DT BR_DMF BR_ICC BR_DMF BR_ICC BR_WGT Input Data BR_DMF BR_IAZ1 BR_IAZ2 BR_IAZ3 BR_ESD BR_ESD BR_ESD BR_EXP BR_LLE BR_LLE BR_LOT	
CDRCRC Offset of ATA CurrentData Record CRC / CDRCRC Data of ATA CurrentData Record CRC / Trailer Offset of ATA Trailer / Data of ATA Trailer / / 2D Barcode Data of ATA Trailer / 2D Barcode Data of payload for Birth Record	
CDRCRC Data of ATA CurrentData Record CRC ✓ Trailer O Offset of ATA Trailer Data of ATA Trailer ✓ 2D Barcode Data of payload for Birth Record BR_MFR TEI (default BR_SPL (default BR_SER Birth Record) BR_UCN BR_BR_GEQ BR_UCN BR_PNO BR_UCN BR_DMF BR_DMF BR_UCC BR_WGT BR_HAZ1 BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LLE	
Trailer O Offset of ATA Trailer Data of ATA Trailer ✓ 2D Barcode Data of ATA Trailer ✓ 2D Barcode Data of payload for Birth Record □ BR_MFR TEI (default Birth Record) □ BR_SER Birth Record) □ BR_UCN □ □ BR_UCN □ □ BR_UIC □ □ BR_DMF □ □ BR_ICC □ □ BR_WGT □ □ BR_HAZ1 □ □ BR_HAZ2 □ □ BR_ESD □ □ BR_EXP □ □ BR_LLE □ □ BR_LLE □ □	
Data of ATA Trailer	
2D Barcode Data of payload for Birth Record BR_MFR TEI TEI's Input Data BR_SPL (default Birth Record) BR_SEQ Birth Record) BR_UCN BR_PNO BR_UIC BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_MFR TEI BR_SPL (default BR_SER Birth BR_SEQ Record) BR_UCN BR_PNO BR_UIC BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_SPL (default BR_SER Birth BR_SEQ Record) BR_UCN BR_PNO BR_UIC BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_SER Birth BR_SEQ BR_UCN BR_PNO BR_PDT BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_LLE BR_LOT	
BR_SEQ BR_UCN BR_UCN BR_PNO BR_UIC BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT BR_LDT BR_LLE BR_LOT	
BR_UCN BR_PNO BR_UIC BR_PDT BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_ESD BR_EXP BR_LLE BR_LOT	
BR_PNO BR_UIC BR_PDT BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_UIC BR_PDT BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_ESD BR_EXP BR_LLE BR_LOT	
BR_PDT BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_ESD BR_EXP BR_LLE BR_LOT	
BR_DMF BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_ICC BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_WGT BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_UNT BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_HAZ1 BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_HAZ2 BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_HAZ3 BR_ESD BR_EXP BR_LLE BR_LOT	
BR_ESD BR_EXP BR_LLE BR_LOT	
BR_EXP BR_LLE BR_LOT	
BR_LLE BR_LOT	
BR_LOT	
BR_LTN	
BR_CNT	
BR_ECC	
BR_SWI	
BR_OPN	
BR_TDN	
BR_PML	
BR_NSN	
BR_FAB	
CDR_PNR TEI TEI's Input Data	
CDR_PML (default	
CDR_OPN Current	
CDR_CND Data	
CDR_EXP Record)	
CDR_TDN	
CDR_HAZ1	
CDR_HAZ2	
CDR_HAZ3	
CDR_ONR CDR_ONR	
CDR_LAC	
CDR_ASN CDR_ASN	
CDR_DOW TEI TEI's Input Data	

CDR_DTT	(added)			
CDR_DOH				
•				
•				
Search key	Search key	Search key to extract data record (s) for the Batch Commission, Commission by Barcode Scanning, and Commissioning from Integrated Sources applications.		
EPC-Filter Value	EPC	Filter Value		
EPC-Manager Number		Manager Number		
EPC-Original Part		Original Part Number		
Number				
EPC-Alphanumeri		Alphanumeric Serial Number		
c Serial Number				
Print	Print	Information printed on label		
information[01]	informatio			
Print	n	Information printed on label		
information[02]				
Print		Information printed on label		
information[03]				
Print		Information printed on label		
information[04]				
Print		Information printed on label		
information[05]				
Print		Information printed on label		
information[06]				
Print		Information printed on label		
information[07]				
Print		Information printed on label		
information[08]	=			
Print		Information printed on label		
information[09]				
Print		Information printed on label		
information[10]				

◆ Reference

- Data in the various records may have to be written with an offset from the beginning of the record area. (1word=2byte).
- The data written to the tag is expressed in the hexadecimal representation.
- At least one Birth Record and Current Data Record exist. Depending on the size of the input data, records may be broken down in various segments in the commissioning data, e.g., Birth Record split into BR1, BR2, ...etc.)
- Contents in the CSV file (CommissionData.csv) can be printed.
- When Protect blocks is checked (in the table above), it is necessary to do lock the corresponding record on the tag.
- It is necessary to lock the EPC area, Access Password and Kill Password.
 Refer to Installation Guide RFID Label Design and Encoding Management Pro for details.

1.2.1.2 Dual Record

Dual Record

Header	Туре	Description	Writing	Offset	Write
	71	·	Tag	Information	Protect
					Blocks
Version	Informati	ToC Version: 4.0 or 4.1			
Tag Type	on about	Tag Type: Dual-Record (fixed)			
	the CSV				
	file				
readerID	Printer	Data for printer control			
format	control				
jobName					
quantity					
AFI	EPC	Data of AFI			
EPC		Data of EPC	√		
HRDO	User	Offset of ATA TocHeader and RD		√	
HRD	area	Data of ATA TocHeader and RD	1		1
BR10		Offset of ATA Birth Record		✓	
BR1		Data of ATA Birth Record	✓		1
BR2O		Offset of ATA Birth Record		√	
BR2		Data of ATA Birth Record	✓		1
•		•			
•					
•		•			
•		•			
BRnO		Offset of ATA Birth Record		1	
BRn		Data of ATA Birth Record	1		✓
LR10		Offset of ATA Lifecycle Record		1	
LR1		Data of ATA Lifecycle Record	✓		
LR2O		Offset of ATA Lifecycle Record		1	
LR2		Data of ATA Lifecycle Record	1		
•		•			
•		•			
				_	r
LRnO		Offset of ATA Lifecycle Record		1	
LRn		Data of ATA Lifecycle Record	✓		
LRCRCO		Offset of ATA Lifecycle Record CRC		1	
LRCRC		Data of ATA Lifecycle Record CRC	1		
TrailerO		Offset of ATA Trailer		1	
Trailer		Data of ATA Trailer	1		
2D	Barcode	Data of payload for Birth Record			
BR_MFR	TEI	TEI's Input Data			
BR_SPL	(default				
BR_SER	Birth				
BR_SEQ	Record)				
BR_UCN					
BR_PNO					
BR_UIC					
BR_PDT					
BR_DMF					
BR_ICC					
BR_WGT					
BR_UNT					
				1	
BR_HAZ1					

	ı		I	I	
BR_HAZ3					
BR_ESD					
BR_EXP					
BR_LLE					
BR_LOT					
BR_LTN					
BR_CNT					
BR_ECC					
BR_SWI					
BR_OPN					
BR_TDN					
BR_PML					
BR_NSN					
BR_FAB					
BR_MFR					
BR_SPL					
BR_SER					
BR_SEQ					
BR_UCN					
BR_PNO					
BR_UIC					
BR_PDT					
BR_DMF					
BR_ICC					
BR_WGT					
BR_UNT					
BR_HAZ1					
BR_HAZ2					
BR_HAZ3					
BR_ESD					
BR_EXP					
BR_LLE					
BR_LOT					
BR_LTN					
BR_CNT					
BR_ECC					
BR_SWI					
BR_OPN					
BR_TDN					
BR_NSN BR_FAB					
	TEI	TEl'a Input Data			
LR_PNR		TEI's Input Data			
LR_PML	(default				
LR_OPN	Lifecycle				
LR_CND	Record)				
LR_EXP					
LR_DOH					
LR_TDN					
LR_HAZ					
LR_LAC					
LR_MNC					
LR_DOW	TEI	TEI's Input Data			
LR_DTT	(added)				
1	l .	ı	1	1	

Search key	Search	Search key to extract data record (s) for the		
	key	Batch Commission, Commissioning by		
		Barcode Scanning, and Commissioning from		
		Integrated Sources applications.		
EPC-Filter Value	EPC	Filter Value		
EPC-Manager		Manager Number		
Number				
EPC-Original Part		Original Part Number		
Number				
EPC-Alphanumeri		Alphanumeric Serial Number		
c Serial Number				
Print	Print	Information printed on label		
information[01]	informati			
Print	on	Information printed on label		
information[02]				
Print		Information printed on label		
information[03]				
Print		Information printed on label		
information[04]				
Print		Information printed on label		
information[05]				
Print		Information printed on label		
information[06]				
Print		Information printed on label		
information[07]				
Print		Information printed on label		
information[08]				
Print		Information printed on label		
information[09]				
Print		Information printed on label		
information[10]				

♦Reference ·

- Data in the various records may have to be written with an offset from the beginning of the record area. (1word=2byte).
- The data written to the tag is expressed in the hexadecimal representation.
- At least one Birth Record and Lifecycle Record exist. Depending on the size of the input data, records may be broken down in various segments in the commissioning data, e.g., Birth Record split into BR1, BR2, ...etc.)
- · Contents in the CSV file (CommissionData.csv) can be printed.
- When Protect blocks is checked (in the table above), it is necessary to do lock the corresponding record on the tag.
- It is necessary to lock the EPC area, Access Password and Kill Password.
 Refer to Installation Guide RFID Label Design and Encoding Management Pro for details.

1.2.1.3 Single Birth Record

Single Birth Record

Header	Туре	Description	Writing	Offset	Write
			Tag	Information	Protect
\/i	la fa ma a ti	T-O Vensions 4.0 on 4.4			Blocks
Version	Informati on about	ToC Version: 4.0 or 4.1 Tag Type: Dual-Record (fixed)			
Tag Type	the CSV	rag Type. Duai-Record (lixed)			
	file				
readerID	Printer	Data for printer control			
format	control	Data for printer control			
jobName					
quantity					
AFI	EPC	Data of AFI			
EPC		Data of EPC	1		
BR10	User	Offset of ATA Birth Record		1	
BR1	area	Data of ATA Birth Record	1		1
BR2O		Offset of ATA Birth Record		1	
BR2		Data of ATA Birth Record	1		1
		•			
•		•			
•		•			
•		•			
			1	_	1
BRnO		Offset of ATA Birth Record		1	
BRn		Data of ATA Birth Record	✓		✓
2D	Barcode	Data of payload for Birth Record			
BR_MFR	TEI	TEI's Input Data			
BR_SPL	(default				
BR_SER	Birth				
BR_SEQ	Record)				
BR_UCN					
BR_PNO					
BR_UIC					
BR_DMF					
BR_HAZ1					
BR_HAZ2					
BR_HAZ3					
BR_EXP BR_LLE	1				
BR_PNR					
BR_PML	1				
Search key	Search	Search key to extract data record (s) for the			
Gearch Rey	key	Batch Commission, Commissioning by			
	KCy	Barcode Scanning, and Commissioning from			
		Integrated Sources applications.			
EPC-Filter Value	EPC	Filter Value			
EPC-Manager	1	Manager Number			
Number					
EPC-Original Part	1	Original Part Number			
Number					
EPC-Alphanumeri		Alphanumeric Serial Number			
c Serial Number					
Print	Print	Information printed on label			
information[01]	informati				

Print	on	Information printed on label		
information[02]				
Print		Information printed on label		
information[03]				
Print		Information printed on label		
information[04]				
Print		Information printed on label		
information[05]				
Print		Information printed on label		
information[06]				
Print		Information printed on label		
information[07]				
Print		Information printed on label		
information[08]				
Print		Information printed on label		
information[09]				
Print		Information printed on label		
information[10]				

1.2.1.4 Single Utility Record

Single Utility Record

Header	Туре	Description	Writing	Offset	Write
	71 -		Tag	Information	Protect
					Blocks
Version	Informati	ToC Version: 4.0 or 4.1			
Tag Type	on about	Tag Type: Dual-Record (fixed)			
	the CSV				
	file				
readerID	Printer	Data for printer control			
format	control				
jobName					
quantity					
AFI	EPC	Data of AFI			
EPC]	Data of EPC	1		
UR10	User	Offset of ATA TocHeader and RD		1	
UR1	area	Data of ATA TocHeader and RD	✓		✓
UR2O]	Offset of ATA Birth Record		1	
UR2]	Data of ATA Birth Record	1		√
UR3O		Offset of ATA Birth Record		1	
UR3	1	Data of ATA Birth Record	1		✓
		•	•	•	
		•			
		•			
•		•			
URnO		Offset of ATA Birth Record		1	
URn]	Data of ATA Birth Record	1		√
2D	Barcode	Data of payload for Birth Record			
UR_SPL	TEI	TEI's Input Data			
UR_UCN	(default				
UR_PNO	Utility				
UR_PNR	Record)				
UR_UIC					
UR_DMF					
UR_PML					
UR_LAC					
Search key	Search	Search key to extract data record (s) for the			
•	key	Batch Commission, Commissioning by			
		Barcode Scanning, and Commissioning from			
		Integrated Sources applications.			
EPC-Filter Value	EPC	Filter Value			
EPC-Manager]	Manager Number			
Number]				
EPC-Original Part		Original Part Number			
Number					
EPC-Alphanumeri		Alphanumeric Serial Number			
c Serial Number					
Print	Print	Information printed on label			
information[01]	informati				
Print	on	Information printed on label			
information[02]					

Print	Information printed on label	
information[03]		
Print	Information printed on label	
information[04]		
Print	Information printed on label	
information[05]		
Print	Information printed on label	
information[06]		
Print	Information printed on label	
information[07]		
Print	Information printed on label	
information[08]		
Print	Information printed on label	
information[09]		
Print	Information printed on label	
information[10]		

1.2.2 CommissionData.CSV for Manual Input

1.2.2.1 Multi Record

"Writing Tag" means the data is written on tag by BarTeder BTW file.

"Offset Information" means the data indicates the address of User area where the data is written.

"Write Protect Blocks" indicates the record needs to be configured as locked data on BarTender BTW file

· Multi Record

Header	Туре	Description	Writing Tag	Offset Information	Write Protect Blocks
MFR/SPL	TEI	TEI's Input Data			DIOCKS
SER/SEQ/UCN	1	. I . O pat Data			
PNO					
UIC					
PDT					
DMF					
ICC					
WGT					
UNT					
HAZ(1)					
HAZ(2)					
HAZ(3)					
ESD					
EXP					
LLE					
LOT/LTN					
CNT					
ECC					
SWI					
OPN					
TDN					
PML					

NSN					
FAB					
DTT					
DOW					
DOH					
readerID	Printer	Data for printer control			
format	Control				
jobName					
quantity					
2D	Barcode	Data of payload for Birth Record			
AFI	EPC	Data of AFI			
EPC	-	Data of EPC	1		
HRDO	User	Offset of ATA TocHeader and RD		1	
HRD	Area	Data of ATA TocHeader and RD	1	Ť	/
HRDSS		Offset of ATA TocHeader and RD (Lock)			
HRDSSR		Data of ATA TocHeader and RD (Lock)			
BR10		Offset of ATA Birth Record		1	
BR1		Data of ATA Birth Record	1	1	/
BR1SS		Offset of ATA Birth Record (Lock)			
BR1SSR		Data of ATA Birth Record (Lock)			
BR2O		Offset of ATA Birth Record		1	
BR2		Data of ATA Birth Record	1		/
BR2SS		Offset of ATA Birth Record (Lock)	-		
BR2SSR		Data of ATA Birth Record (Lock)			
•					
BRnO		Offset of ATA Birth Record		✓	
BRn	 	Data of ATA Birth Record	1	-	1
BRnSS	 	Offset of ATA Birth Record (Lock)	- 		+
BRnSSR		Data of ATA Birth Record (Lock)			
SRO	 	Offset of ATA Scratchpad		1	
SR	 	Data of ATA Scratchpad	1	 •	
SRCRCO	 	Offset of ATA Scratchpad CRC	- 	/	
SRCRC		Data of ATA Scratchpad CRC	1		
CDR10	_	Offset of ATA CurrentData Record	-	1	
CDR1	_	Data of ATA CurrentData Record	1		
CDR2O		Offset of ATA CurrentData Record	-	1	
CDR2		Data of ATA CurrentData Record	1	Ť	
		·			
CDRnO		Offset of ATA CurrentData Record		1	
CDRn	_	Data of ATA CurrentData Record	1		
CDRCRCO		Offset of ATA CurrentData Record	-	1	
CDRCRC		Data of ATA CurrentData Record	1		
TrailerO			+		1
Hallelo		I Offset of ATA Trailer		/	
Trailer		Offset of ATA Trailer Data of ATA Trailer	1	✓	

◆Reference

- Data in the various records may have to be written with an offset from the beginning of the record area. (1word=2byte).
- The data written to the tag is expressed in the hexadecimal representation.
- At least one Birth Record and Current Data Record exist. Depending on the size of the input data, records may be broken down in various segments in the commissioning data, e.g., Birth Record split into BR1, BR2, ...etc.)
- · Contents in the CSV file (CommissionData.csv) can be printed.
- When Protect blocks is checked (in the table above), it is necessary to do lock the corresponding record on the tag.
- It is necessary to lock the EPC area, Access Password and Kill Password.
 Refer to Installation Guide RFID Label Design and Encoding Management Pro for details.

1.2.3 Dual Record

- Dual Record

Header	Туре	Description	Writing Tag	Offset Information	Write Protect Blocks
MFR/SPL	TEI	TEI's Input Data			Bioono
SER/SEQ/UCN	''E' -	TETO Impat Bata			
PNO					
UIC					
PDT	-				
DMF					
ICC					
WGT	-				
UNT	-				
HAZ(1)					
HAZ(2)	1				
HAZ(3)					
	-				
ESD EXP	-				
LLE LOT/LTN	_				
LOT/LTN					
CNT					
ECC	1				
SWI					
OPN	_				
TDN					
CND					
NSN					
FAB					
DTT					
DOW					
DOH					
readerID	Printer	Data for printer control			
format	Control				
jobName					
quantity					
2D	Barcode	Data of payload for Birth Record			
AFI	EPC	Data of AFI			
EPC		Data of EPC	1		
HRDO	User	Offset of ATA TocHeader and RD		1	
HRD	Area	Data of ATA TocHeader and RD	1		1
HRDSS		Offset of ATA TocHeader and RD (Lock)			
HRDSSR	_	Data of ATA TocHeader and RD (Lock)			
BR10	1	Offset of ATA Birth Record		1	
BR1	1	Data of ATA Birth Record	✓		1
BR1SS	_	Offset of ATA Birth Record (Lock)			
BR1SSR	_	Data of ATA Birth Record (Lock)			
BR2O	_	Offset of ATA Birth Record		1	
BR2	_	Data of ATA Birth Record	✓		✓
BR2SS]	Offset of ATA Birth Record (Lock)			
BR2SSR	_	Data of ATA Birth Record (Lock)			
		•			
•		•			
•		•			
•		•			
<u> </u>	L	1			

BRnO	Offset of ATA Birth Record		✓	
BRn	Data of ATA Birth Record	1		1
BRnSS	Offset of ATA Birth Record (Lock)			
BRnSSR	Data of ATA Birth Record (Lock)			
LR10	Offset of ATA Scratchpad		1	
LR1	Data of ATA Scratchpad	1		
LR2O	Offset of ATA Scratchpad CRC		1	
LR2	Data of ATA Scratchpad CRC	1		
LRnO	Offset of ATA CurrentData Record		/	
LRn	Data of ATA CurrentData Record		- •	
LRCRCO	Offset of ATA CurrentData Record			
LRCRC	Data of ATA CurrentData Record		- •	
TrailerO	Offset of ATA Trailer		1	
Trailer	Data of ATA Trailer	/		

♦ Reference ·

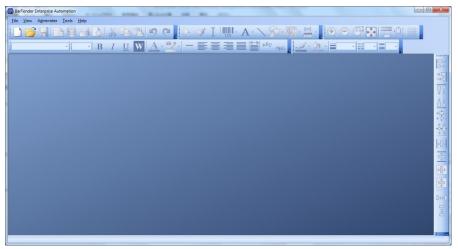
- Data in the various records may have to be written with an offset from the beginning of the record area. (1word=2byte).
- The data written to the tag is expressed in the hexadecimal representation.
- At least one Birth Record and Lifecycle Record exist. Depending on the size of the input data, records may be broken down in various segments in the commissioning data, e.g., Birth Record split into BR1, BR2, ...etc.)
- · Contents in the CSV file (CommissionData.csv) can be printed.
- When Protect blocks is checked (in the table above), it is necessary to do lock the corresponding record on the tag.
- It is necessary to lock the EPC area, Access Password and Kill Password. Refer to *Installation Guide - RFID Label Design and Encoding Management Pro* for details.

1.3 Create Label Design and Encode Data

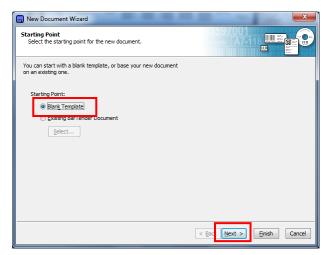
This section explains the procedure how to design label and to encode data.

1.3.1 Create Layout

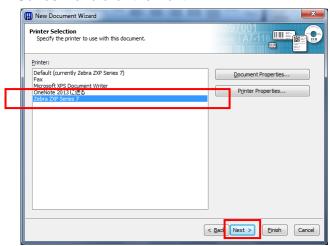
1. Start BarTender.



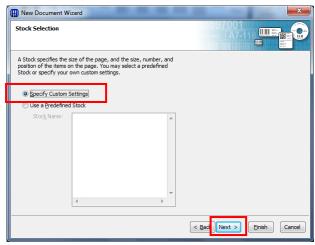
- **♦**Reference
- BarTender starts when "Label Designing" button of the Launcher screen of Label Design and Encoding Management Pro is clicked.
- 2. Select the **New** from File menu and then Wizard screen is displayed. Select the **Blank Template** and click the **Next**.



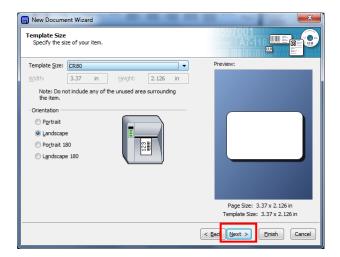
3. Select the Zebra ZXP Series 7 and click the Next.



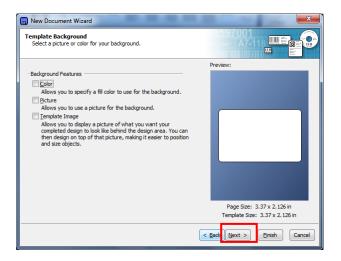
4. Select the **Specify Custom Settings** and click the **Next**.



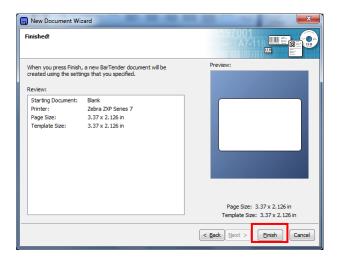
5. Click the Next.



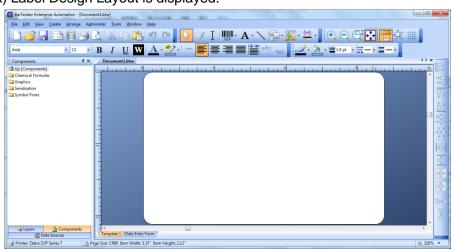
6. Click the Next.



7. Click the Finish.



8. New (Blank) Label Design Layout is displayed.



1.3.2 Database Connection

1. Design Layout.

◆Reference · Please refer to the manual of BarTender for details.

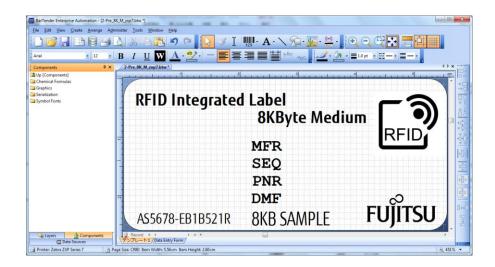
!Caution

Recommended character font and size are as follows.

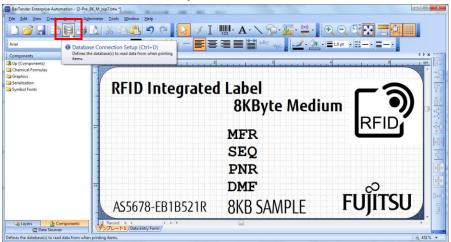
Font type: Courier New

Font size: 7 pt or more in the Bold type

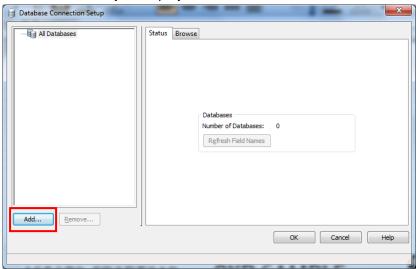
• Please do not use the area within 2mm of edges for the layout because it is not the print area.



2. Click the Database Connection Setup.



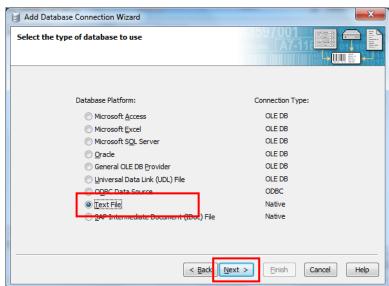
3. Database Connection Setup is displayed. Click the Add....



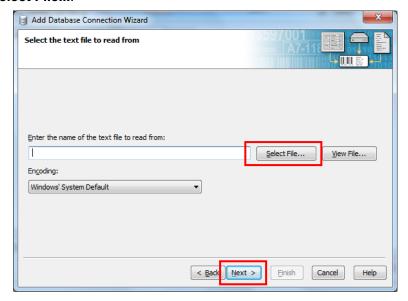
4. Wizard screen is displayed. Click the Next.



5. Select the **Text File** and click the **Next**.

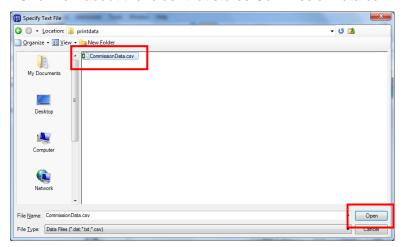


6. Click the Select File....

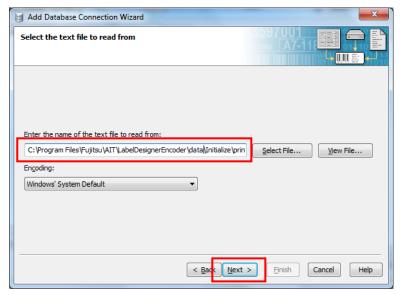


7. Select the **CommissionData.csv** and click the **Open**.

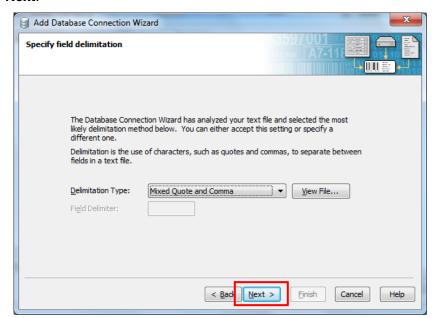
Refer to 1.1.4 Overview about the folder that stores CommissionData.csv.



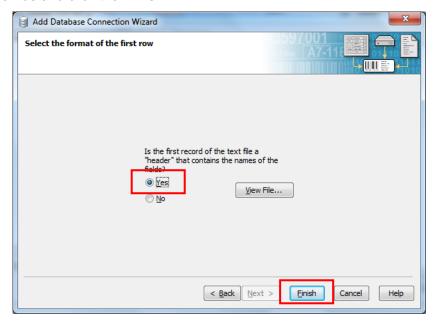
8. Confirm the file name and click the Next.



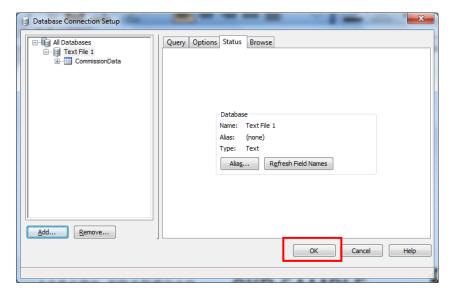
9. Click the Next.



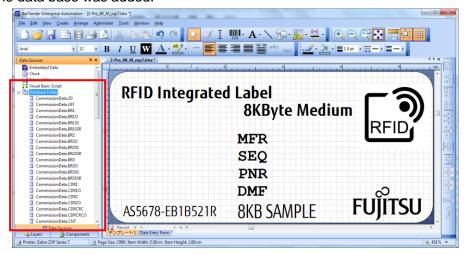
10. Select the Yes and click the Finish.



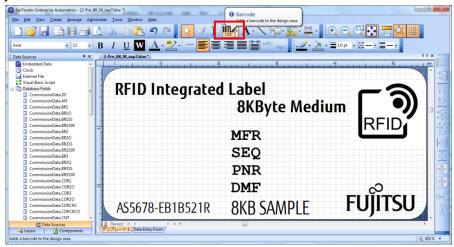
11. Click the OK.



12. Confirm the data base was added.



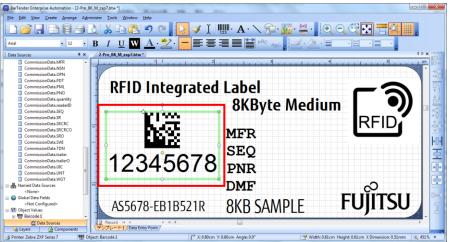
1. Design layout of 2D Barcode. Click the Barcode.



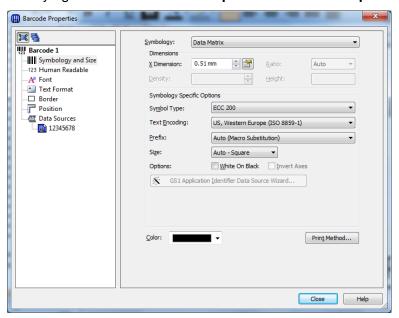
2. Select the DataMatrix and click the Select.



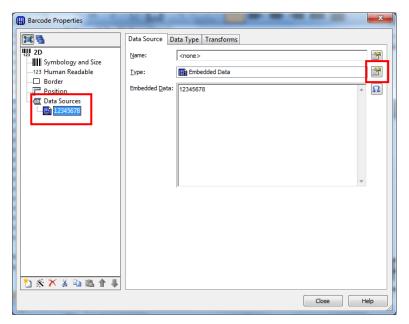
3. Put 2D barcode on wherever you like.



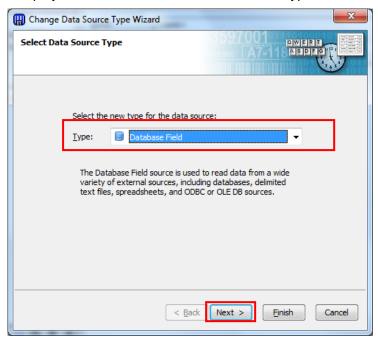
4. Select 2D barcode by right-click and click the **Properties**. **Barcode Properties** is displayed.



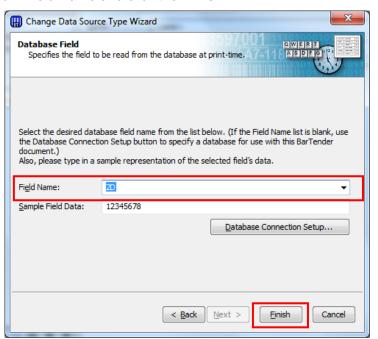
5. Set the data base. Click the value(e.g. 12345678) below **Data Sources** and click the **Type** button.



6. Wizard screen is displayed. Select the **Database Field** from Type and click the **Next**.



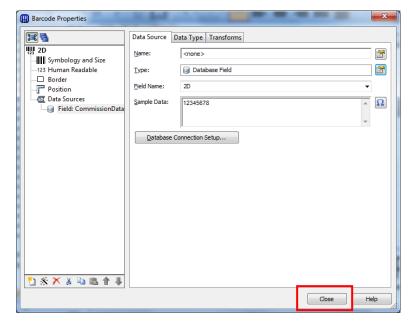
7. Select the 2D from Field Name and click the Finish.



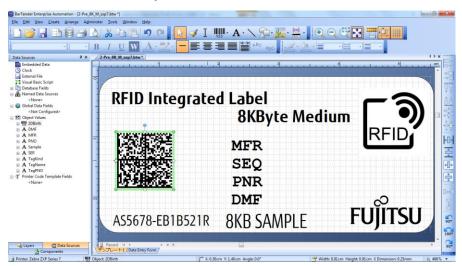
!Caution

• In the case of setting larger data for 2D barcode, the dimension of 2D barcode may become larger and not be properly scanned due to overriding other printing areas.

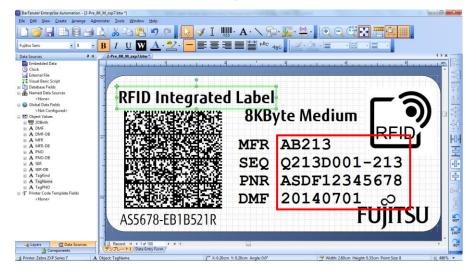
8. Click the Close.



9. 2D barcode will be shown and adjust the size.



10. Set the MFR/SEQ/PNR(PNO)/DMF according to a similar procedure as 2D.

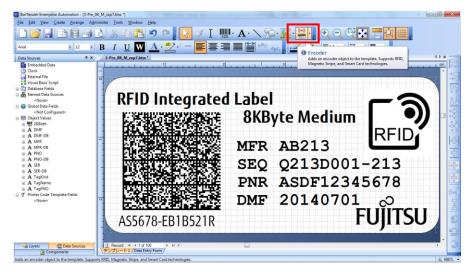


1.3.4 Definition of Tag Data

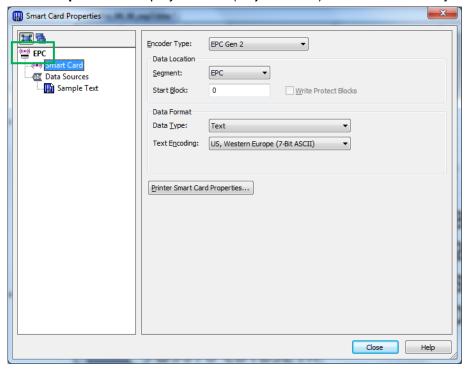
1. Define the data written in Tag.

Set tag EPC information based on CommissionData.csv.

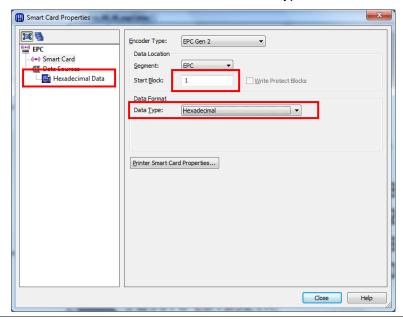
Click the Encoder and select the EPC Gen2.



2. The **Smart Card Properties** is displayed. EPC (Object Name) can edit an arbitrary name.

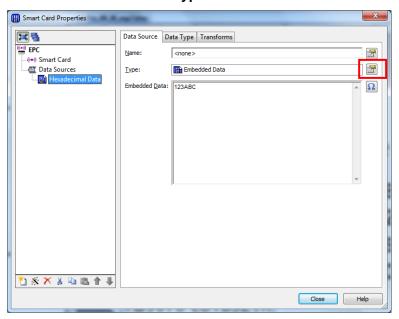


3. Set Start Block to 1 and select the **Hexadecimal** from Data Type.

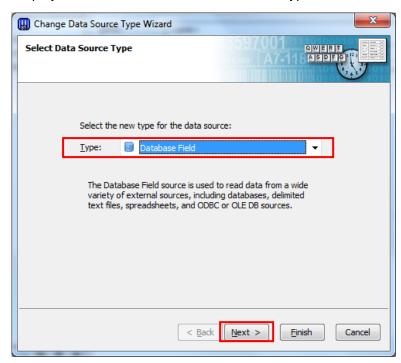


!Caution When Data Type is changed, the warning message is displayed. But click the **Continue**.

4. Select the **Hexadecimal Data** and click the **Type** button.



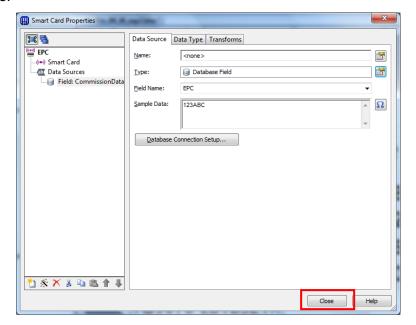
5. Wizard screen is displayed. Select the **Database Field** from Type and click the **Next**.



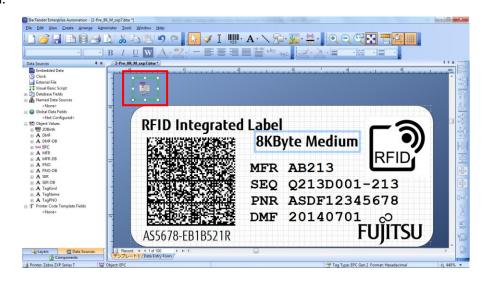
6. Select the EPC from Field Name and click the Finish.



7. Click the Close.

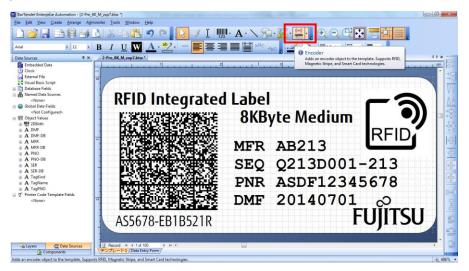


8. Finished.

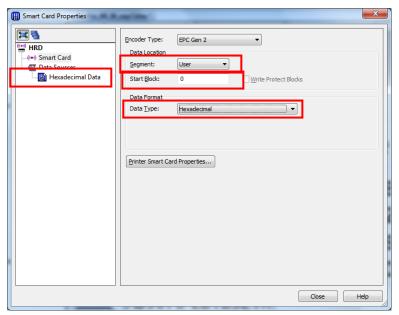


1.3.5 Definition of User Data

 Define all User area information on CommissionData.csv. Click the Encoder and select the EPC Gen2. Next, set the HRD.

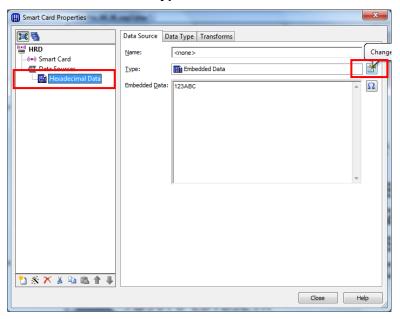


2. Select the **User** from Segment and Set the **Start Block** to the value of **HRDO** of CommissionData.csv. Select the **Hexadecimal** from Data Type.

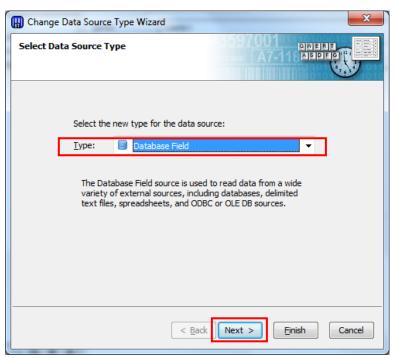


!Caution • Confirm the Write Protect blocks based on Description of CommissionData.csv.

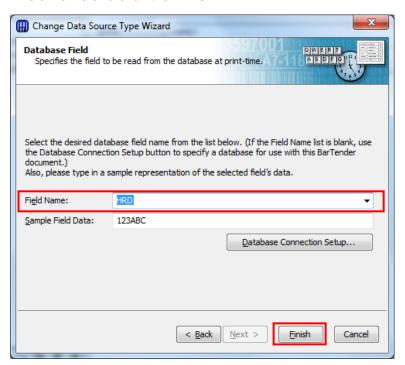
3. Select the **Hexadecimal Data** and click the **Type** button.



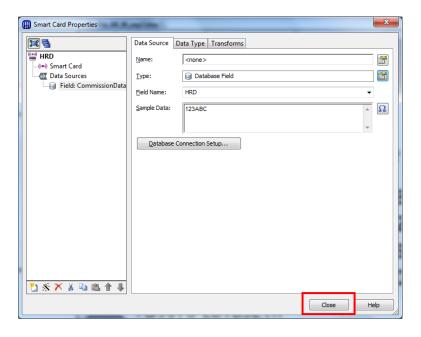
4. Select the **Database Field** from Type and click the **Next**.



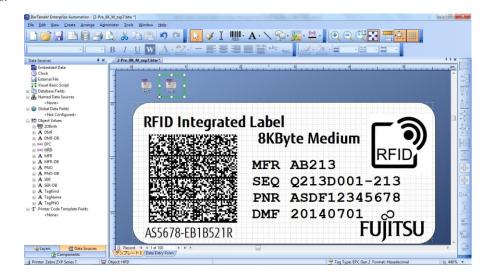
5. Select the **HRD** from Field Name and click the **Finish**.



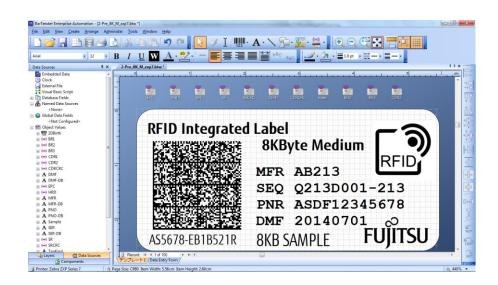
6. Click the Close.



7. Finished.



◆Reference · Set BR1,BR2...,SR,SRCRC,CDR1,CDR2...,CDRCRC,Trailer according to the same procedure as HRD.



The setting of the BTW file is completed.

!Caution

- Set it for **Dual Record** according to the same procedure as **Multi Record**.
- Starting position (Offset) of Birth Record might be changed into the BTW file according to the input data length of TEIs. It is necessary to correct the BTW file when there is a change in the data length.

1.3.6 Samples of Label Layouts

Below table shows the samples of label layouts.

Label	Design samples	Parameters
size		
M	Sample MFR: S0167 PNR: PN041-002001 SER: SER41-0201-001 DMF: 022017	1)Font type:Courier New 2)Font size:7pt、Bold 3)Print data a.Data sources MFR/PNR/SER/DMF are extracted from the sample database. (DMF: "MMYYYY" format) b.2D barcode (DataMatrix) c.The other fields are set as fixed strings.
L	Sample MFR: S0167 PNR: PN041-002001 SER: SER41-0201-001 DMF: 022017	1)Font type:Courier New 2)Font size:8pt, Bold 3)Print data a.Data sources MFR/PNR/SER/DMF are extracted from the sample database. (DMF: "MMYYYY" format) b.2D barcode (DataMatrix) c.The other fields are set as fixed strings.
S	MFR: S0167 PNR: PN041-002001 SER: SER41-0201-001 DMF: 022017	1)Font type:Courier New 2)Font size:7pt、Bold 3)Print data a.Data sources MFR/PNR/SER/ are extracted from the sample database. b.2D barcode (DataMatrix) c.The other fields are set as fixed strings.

!Caution

- •In the case of setting larger data, the field may go beyond the print area.
- •In the case of setting larger data for 2D barcode, the dimension of 2D barcode may become larger and not be properly scanned due to overriding other printing areas.
- •In the sample BTW file, the data in 2D barcode is modified from the original payload value as below.
- "PNO" to "PNR"
- Delimiter: "*" to "/"
- Date format: YYYYMMDD to MMYYYY

1.4 Printer Settings

This section explains how to configure and save printer settings in BTW file.

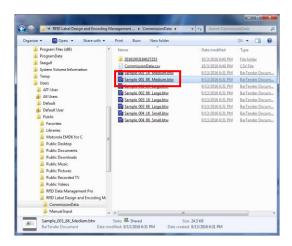
1.4.1 Preparation

The CommissionData.csv generated for the BTW file by the Fujitsu RFID Label Design and Encoding Management Pro is necessary for this operation.

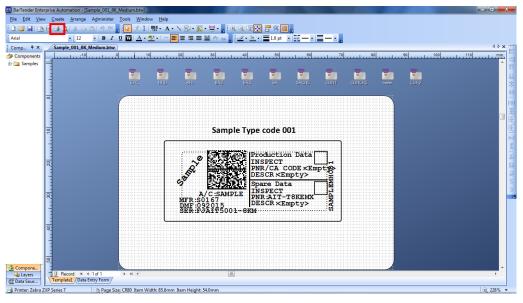
1.4.2 Printer Selection

Procedure to select a printer (ZXP-7) that issues tag is as below.

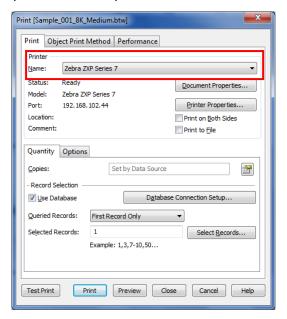
(1) Open the BTW file.



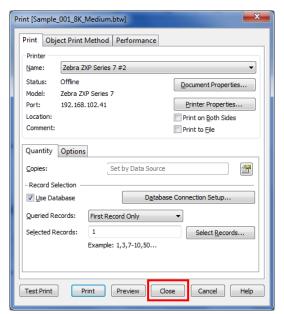
(2) Click the Print icon.



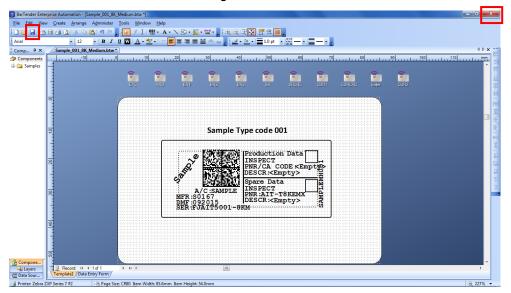
(3) The printer dialog is opened. Select a printer from the **Name** list.



(4) Click the Close button.



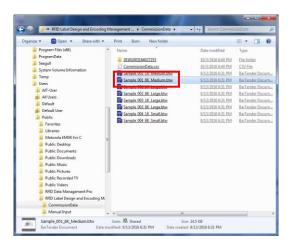
(5) Click the **Save** icon to save the settings. Click the "x" button to close the BTW file.



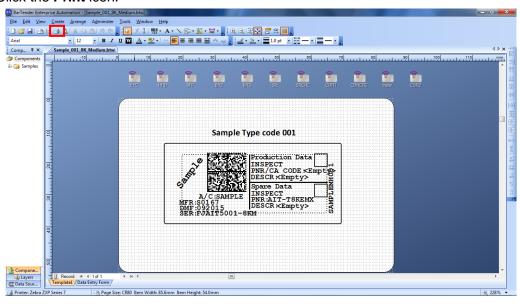
1.4.3 Card Source Setting

Procedure to modify the card source setting is as below.

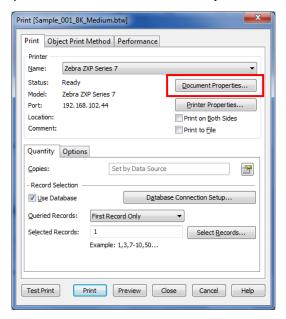
(1) Open the BTW file.



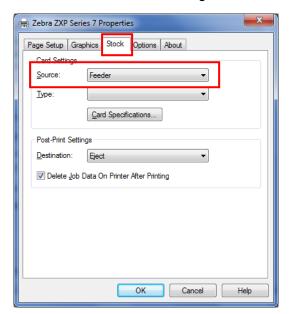
(2) Click the Print icon.



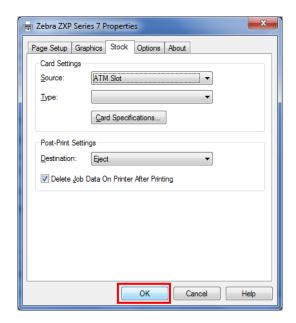
(3) The printer dialog is opened. Click the **Document Properties...** button.



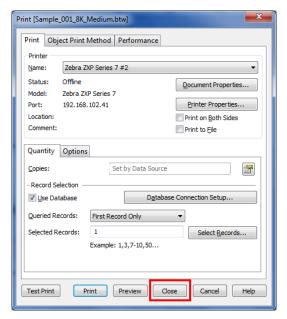
(4) Click the **Stock** tab and select the card source setting.



(5) Click the **OK** button.



(6) Click the Close button.



(7) Click the **Save** icon to save the settings. Click the "x" button to close the BTW file.

