



# RFID Label Design and Encoding Management Pro

# User's Guide

Batch Commissioning

October 2016 Version 1.22

## Preface

This document explains how to use the RFID Label Design and Encoding Management Pro for RFID Printer (hereafter referred to as "this tool"). Be sure to read this manual before using this tool.

→ Please read the *First Step Guide* first.

#### Abbreviations and generic terms used

This document uses the following abbreviations and generic terms.

Name	Abbreviation used in this document
Microsoft® Windows® 7 Professional	"Windows 7"
Microsoft® Windows® 8.1 Professional	"Windows 8.1"
Terminals where Windows 7 or Windows 8.1 has	
been installed	PC
Personal computer	
Reader device for 2D barcode	"2D reader"
Reader/writer devices	"Reader device"
RFID tags	Тад
Printer which supports RFID data encoding	"RFID printer"
Fujitsu's RFID Integrated Label - 8Kbyte	"Large capacity RFID tag" or "high memory
(Large/Medium/Small)	tag"
Fujitsu's RFID Integrated Label - 1Kbyte	
(Large/Medium/Small)	Тад
Fujitsu's 2-kilobit RFID tags	
NXP's RFID tags with a 240-bit EPC area and a	"Small-capacity RFID tags",
512-bit user area, and Impinj's RFID tags with a	"small-capacity tags", "low memory tags"
128-bit EPC area and a 512-bit user area	or just "tags"

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#### ■ ATA (Air Transport Association of America) Spec 2000 Chapter 9-5

• This tool is designed to read and write data from and to tags in compliance with the specification for Radio Frequency Identification (RFID) on Parts in ATA Spec2000 Chapter 9-5.

#### High Risk Activity

This product is designed and manufactured as contemplated for general use, including without limitation, general office use, personal use and household use, but is not designed and manufactured as contemplated for use accompanying fatal risks or dangers that, unless extremely high safety is secured, could lead directly to death, personal injury, severe physical damage or other loss (hereinafter called "High Safety Required Use"), including without limitation, nuclear reaction control, aircraft flight control, air traffic control, mass transport control, life support, and weapon launch control. The customer shall not use this product without securing the sufficient safety required for the High Safety Required Use.

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#### Screenshots and illustrations

- The screenshots and illustrations in this manual are only examples, and the actual screens may be slightly different depending on the environment that you are using.
- The screenshots used in the explanations in this manual are from a Windows 7 environment.
- These screenshots and sample task files are from a version of the tool that was still in development, and so may differ slightly from the actual version.

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## Revision history

Edition	Date issued	Changes	
Version	September 2015	Initial version released.	
1.20	September 2015	Add Commissioning from 2D and Batch Commissioning	
Version	October 2015	Small changes	
1.21	October 2015	Sman changes.	
Version	October 2016	For the first ophonesment in 2016	
1.22			

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### 1.1 Overview

This tool can extract data records from a database, initialize a RFID tag with the data by RFID printer in the ATA formats specified in ATA Spec2000 Chapter 9-5, and print the label on the RFID tag.

## **1.2 Function Configuration**

This tool consists of following applications.

Name	Overview
Batch Commissioning	This tool extracts data records from a database, initializes a RFID tag with
	the data by RFID printer in the ATA formats specified in ATA Spec2000
	Chapter 9-5, and prints the label on the RFID tag.
Configurations	This application is used for performing configurations setting for this tool.

## 1.3 Suite of User Manuals

The user manuals for this product are organized as follows:

Manual title	Description
RFID Label Design and	• Explains how to use the Manual Input application of "RFID Label
Encoding Management Pro	Design and Encoding Management Pro" for RFID printer.
User's Guide (Manual Input)	
RFID Label Design and	• Explains how to use the Commissioning from 2D application of
Encoding Management Pro	"RFID Label Design and Encoding Management Pro" for RFID
User's Guide (Commissioning	printer.
from 2D)	
RFID Label Design and	This is the present document
Encoding Management Pro	• Explains how to use the Batch Commissioning application of
User's Guide (Batch	"RFID Label Design and Encoding Management Pro" for RFID
Commissioning)	printer.
RFID Data Management Pro &	• Explains the usage methods and provides additional information
RFID Label Design and	about the "RFID Data Management Pro" and "RFID Label Design
Encoding Management Pro	and Encoding Management Pro"
User's Guide (Appendixes)	

## 1.4 Message Display

Messages may be displayed in pop-up dialog boxes, depending on conditions encountered during processing.

When an error is displayed, the normal processing is suspended.

Refer to section 5 "Troubleshooting" for information on the messages displayed in the pop-up dialog box, and for guidance on how to eliminate the cause of the error.

If the cause of the error cannot be identified, please make an inquiry to Fujitsu support service.

## 2 Operating Environment

## 2.1 PC

#### 2.1.1 Hardware Requirements

The following hardware and settings are required to install this tool.

#### 2.1.1.1 PC

Hardware	Description
CPU	A CPU with a 1.0 GHz processor or higher (manufactured by Intel
	or AMD)
Memory	1 GB or more
Hard disk capacity	400 MB or more
Text resolution	96 DPI
Display size	XGA (1024 x 768) or higher

□ **Reference:** • There may be display problems if a text resolution other than the one above is used.

• The text resolution can be set using the Control Panel.

Select Control Panel > Adjust screen resolution > Make text or other items larger or smaller > Smaller - 100% (default).

#### 2.1.1.2 RFID Printer

This product is only guaranteed to work with the following RFID printer.

Manufactur er	Туре	Driver, SDK, etc.	Model
Zebra	Card	Firmware Ver. FZ7ME.02.04.00	ZXP Series 7 Card
Technologies	Printers		Printers (UHF)
	(UHF)		

#### 2.1.2 Software Requirements

The following software is required to install this tool.

- Windows 7 Professional Service Pack 1 (64bit edition) or Windows 8.1 Professional (64bit edition)
- Internet Explorer 8 or higher
- .NET Framework 4.5.1 (Note: .NET Framework 4.5.1 is preinstalled on Windows 8.1)
- BarTender (SeaGull Co.)
- Microsoft Office 2010 or later (32-bit edition) Access and Excel

□ **Reference:** •Microsoft Office Access and Excel is necessary to use the data files as the data source.

### 2.2 RFID Tags

This tool supports the following RFID tags.

- Fujitsu's RFID Integrated Label 1Kbyte (Large/Medium/Small)
- Fujitsu's RFID Integrated Label 8Kbyte (Large/Medium/Small)

## 3 Configurations

## 3.1 Overview

This section explains how to set the configuration parameters of this tool.

The Configuration menu has 6 options displayed on the left-hand side of the screen. Clicking on a menu option brings up a specific dialog screen to define parameters.

<b>3</b>	RFID Label Design and Encoding Management Pro – 🗖 🗙
RFID Label	Design and Encoding Management Pro Fປງກິເຣນ
TOP	Information
Database	This tool initializes AIT-tags in the ATA format specified in ATA Spec 2000 Chapter9-5 (Revision 2013.1). Before issuing RFID tags, please configure the following settings.
Tag Format	- Database Configure the database connection.
Label Format	- Tag Format Select the ToC version of tag format and tag type.
Batch Commissioning	- Label Format Select tag format and label format file (BTW file).
<u>Reset</u>	- Batch Commissioning Configure the specific settings such as search key to use Batch Commissioning function which makes it possible to issue multiple labels at one time by using database.
	- Reset Backup, restore, or reset configuration parameters.
	Close

Menu Option	Description	
Database	This option is used to configure the database connection to	
	the database that stores parts information for the tag	
	commissioning. This tool uses an ODBC driver for the	
	database connection.	
Tag Format	This option is used to define customized tag formats by	
	adding TEIs to the ATA formats specified in ATA Spec2000	
	Chapter 9-5.	
Label Format	This option is used to specify encoding and printing data	
	configuration by part type for RFID tag types.	
Batch Commissioning	This option is used to set application parameters for the	
	Batch Commissioning application.	
Reset	This option is used to reset all configuration parameters to	
	their default at installation time, or backup and restore the	
	current configurations.	

#### 3.2.1 Starting Settings

1) Click the **Settings** button on the Batch Commissioning screen (see below) to move to the configurations menu. Please refer to section 4 "Batch Commissioning" for the operating procedure to start the Batch Commissioning application.

RFID Label Design and Encoding Management Pro				
Batch Commissioning			FUJITSU V01L20	
Work Order Search				
Application is ready to use.	Done	Selected	Total	
	0	0	0	
Product Number RFID Tag	Label F	ormat File		
Done 🖾				
Commission Select All		Settings	Close	
Copyright FUJITSU LIMITED 2015	L	a a a a a a a a a a a a a a a a a a a		

2) The following configurations menu is displayed.

<b>2</b>	RFID Label Design and Encoding Management Pro
RFID Label I	Design and Encoding Management Pro Fປງກິເຣນ
TOP	Information
<u>Database</u>	This tool initializes AIT-tags in the ATA format specified in ATA Spec 2000 Chapter9-5 (Revision 2013.1). Before issuing RFID tags, please configure the following settings.
Tag Format	- Database Configure the database connection.
Label Format	- Tag Format Select the ToC version of tag format and tag type.
Batch Commissioning	- Label Format Select tag format and label format file (BTW file).
<u>Reset</u>	Batch Commissioning Configure the specific settings such as search key to use Batch Commissioning function which makes it possible to issue multiple labels at one time by using database. Reset Backup, restore, or reset configuration parameters.
	Close

#### 3.2.2 Database Connection Settings

1) Click **Database** on the left-side menu.

<b>14</b>	R	RID Label Design and Encoding Management Pro	- 🗆 ×
	Database Settings		
	Server		
TOP	Database		
Database	User		
Database	Password		
Tag Format			
	Connection String (ODBC)	DRIVER={Microsoft Access Driver (*.mdb, *.accdb)};DBQ=C:\Users\Public\RFID Label Design and	Test
Label Format			
Rotati Consultationing	Table	sample	
batch commissioning	Format Specifier	Product Number	
Reset	Done Column	Done 💌	
	Apply		
	мрриу		
			Close

2) The following sceen is displayed.

Specifiy values for each data field and click the **Apply** button to save the settings.

- 🖼	R	FID Label Design and Encoding Management Pro	- 🗆 🗙
	Databasa Sottings		
	Database Settings		
	Server		
TOP	Database		
Batalana	User		
Database	Password		
Tag Format			
	Connection String (ODBC)	DRIVER={Microsoft Access Driver (*.mdb, *.accdb)};DBQ=C:\Users\Public\RFID Label Design a	na Test
Label Format			
Batab Commissioning	Table	sample	
Datch Commissioning	Format Specifier	Product Number	
Reset	Done Column	Done 🔻	
	Apply		
			Close

#### **1** Setting Items

The following items are used to set the ODBC connection string. When specified, the corresponding attributes are automatically inserted in the **Connection String (ODBC)** field.

Item	Description
Server	Server name (SERVER attribute)
Database	Database name (DATABASE attribute)
User	User name (UID attribute)
Password	Password (PWD attribute)

Item	Description				
Connection String (ODBC)	ODBC connection string for the database connection				
	(required)				
	See Caution note below.				
Table	Database table where the parts information for tag				
	commissioning is stored (required)				
Format Specifier	Column in the database table used for specifying the label				
	format in "3.2.4 Label Format Settings" (required)				
Done Column	Column in the database table where the commissioning date				
	is to be stored (if not setting this item, commission date will				
	not be recorded in the database)				

! Caution It is necessary to confirm the database connection before setting Format
 Specifier and Done Column items by clicking the Test button.

#### 2 Test button

This button is used to test the database connection using the specified connection string.

#### **3** Apply button

This button is used to save the database connection settings.

Reference: Connection to the sample database for Microsoft Access is configured as default.
 A sample database for Microsoft Excel is also available for setting. The following tables show the configurations to connect the sample database.

[Configurations to connect the sample database for Microsoft Access]

Item	Value
Connection	DRIVER={Microsoft Access Driver (*.mdb,
String	*.accdb)};DBQ=C:\Users\Public\RFID Label Design and
(ODBC)	Encoding Management Pro\SampleData\sample.accdb;
Table	sample

[Configurations to connect the sample database for Microsoft Excel]

Item	Value
Connection	DRIVER={Microsoft Excel Driver (*.xls, *.xlsx, *.xlsm,
String	*.xlsb)};DBQ=C:\Users\Public\RFID Label Design and
(ODBC)	Encoding Management Pro\SampleData\sample.xlsx;
	ReadOnly=false;
Table	sample\$

## □ **Reference:** Other databases than Microsoft Access and Excel can be used if the required ODBC driver (32-bit) is installed on the PC.

[Example: Connection settings to SQL Server]

Item	Value
Connection	DRIVER={SQL Server};SERVER=[server
String	name];DATABASE=[database name];UID=[user
(ODBC)	name];PWD=[password];
Table	[Table name]

□ **Reference:** The database table used for this tool needs to meet the following requirements.

Requirement	Remarks
The database table needs to have a specific	Please refer to "3.2.4
column to manage label formats (the column is	Label Format Settings"
defined as the Format Specifier).	for the details of label
	format.
The database table needs to have a specific	Required only if using
column set as a date field where the	"Done Column".
commissioning date is to be stored (the column is	
defined as the <b>Done Column</b> ).	
The database table needs to have columns set as	Date elements need to
string fields where the TEI elements complying	be stored in the
with ATA Standards are stored.	"YYYYMMDD" format.
The values for TEI: SER/SEQ/UCN are unique in	
the database table.	
The database table needs to have a specific	
column to identify a record from a 2D barcode	
reading (the column is defined as Search Key in	
"3.2.5 Settings Specified to Batch Commissioning").	

#### 3.2.3 Tag Format Settings

#### 3.2.3.1 Tag Format List Screen

1) Click the Tag Format on the left-side menu.

- 🖼	RFID Label Design and Encoding Management Pro – 🗆 🗙
RFID Label	Design and Encoding Management Pro Fປມື້ກຽນ
IOP Database Tar Format Label Format Batch Commissioning Reset	Information         This tool initializes AIT-tags in the ATA format specified in ATA Spec 2000 Chapter9-5 (Revision 2013.1). Before issuing RFID tags, please configure the following settings.         - Database         Configure the database connection.         - Tag Format         Select the ToC version of tag format and tag type.         - Label Format         Select tag format and label format file (BTVV file).         - Batch Commissioning         Configure the specific settings such as search key to use Batch Commissioning function which makes it possible to issue multiple labels at one time by using database.         - Reset         Backup, restore, or reset configuration parameters.
	Close

2) The following screen is displayed.

Edit the settings and click the **Apply** button to save the settings.

				2 Add	
<u>)P</u>	Ψ	Name	ToC Version	Tag Type	
		4.0 Multi-Record	4.0	Multi-Record	
atabase		4.0 Dual-Record	4.0	Dual-Record	
	Edit	Del 4.0 Multi-Record[CustomA]	4.0	Multi-Record	
	Edit	Del 4.0 Dual-Record[CustomA]	4.0	Dual-Record	
aber Pormac					
Batch Commissioning					
Batch Commissioning Reset					
Batch Commissioning Reset				]	
latch Commissioning					
Batch Commissioning					
<u>aaser ronnar</u> Batch Commissioning <u>Reset</u>					

#### 1 Tag format list

This field displays the currently defined tag formats.

#### 2 Add button

This button is used to add a new tag format. Please refer to "3.2.3.2 Tag Format Details Screen (Adding)" for the details.

#### 3 Edit button

This button is used to modify the corresponding customized tag format. Please refer to Section 3.2.3.3 "Tag Format Details Screen (Modifying)" for the details.

#### 4 Del button

This button is used to delete the corresponding customized tag format.

#### 6 Apply button

This button is used to save the changes on tag formats.

**! Caution** • Only customized tag formats can be modified or deleted.

•Please do not modify or delete the tag format when it is used by label format settings. If you do so, it will be necessary to re-configure the TEI source settings (please refer to section 3.2.4 "Label Format Settings" for the label format and TEI source settings).

#### 3.2.3.2 Tag Format Details Screen (Adding)

1) Enter the format name and select the base format.



#### Name

This field is used to enter the customized tag format name.

#### **2** Base Format

This dropdown list is used to select the base tag format from **4.0 Multi-Record** and **4.0 Dual-Record**.

2) TEIs of the selected base format are displayed on a list.

Add TEIs to this list and click the OK button.

RFID Label D	Design and Encoding Manage	ement Pro	-		×			
Editing Tag Format								
Name 4.0 Multi-Record[CustomA] Base Format 4.0 Multi-Record 💌								
Z Add								
Record Type	TEI	M/C/O	Min	Max				
Birth Record	NSN	0	13	13				
Birth Record	FAB	0	5	5				
Current Data Record	PNR	C	1	15				
Current Data Record	PML	С	1	12				
Current Data Record	OPN	С	16	32				
Current Data Record	CND	С	3	3				
Current Data Record	EXP	С	8	8				
Current Data Record	TDN	С	1	32				
Current Data Record	HAZ	С	6	6				
Current Data Record	HAZ	С	6	6				
Current Data Record	HAZ	С	6	6				
Current Data Record	ONR	С	2	5				
Current Data Record	LAC	С	1	13				
Current Data Record	ASN	С	1	11				
💙 Del 🛛 Current Data Record 🔄	DOW	0	8	8				
Del Current Data Record 🖃	DTT	0	8	8				
Del Current Data Record 🖃	DOH	0	8	8	-			
		G	Cor					
		<b>V</b>	Car	icer				

#### 1 TEIs list

This area displays a list of TEIs (added TEIs are colored in yellow and can be modified).

Column	Description
Record Type	Record type of the TEI
TEI	The name of TEI
M/C/O	Mandatory / Conditional / Optional.
	Added TEIs are set as "O".
Min Minimum length of the TEI	
Мах	Maximum length of the TEI

#### 2 Add button

This button is used to add a new TEI. The added TEI is inserted the last line of the TEIs list.

#### **3** Del button

This button is used to delete the added TEI.



#### **OK** button

This button is used to move back to tag format list screen.

! Caution It is necessary to click the Apply button on the tag format list screen to save the added tag format(s).

#### **5** Cancel button

This button is used to discard the changes on tag format and move back to tag format list screen.

#### 3.2.3.3 Tag Format Details Screen (Modifying)

1) TEIs of customized tag format can be modified on this screen same as the adding. Edit and save the TEI definitions same as for addition to a customized tag format.

	RFID Label D	esign and l	Encoding Manage	ement Pro	-		x	
Editing Tag Format								
Name A Multi Record Contraction								
Name 4.0 Multi-Record[CustomA] Base Format 4.0 Multi-Record								
						Add		
	Record Type	TEI		M/C/O	Min	Max		
	Birth Record	NSN		0	13	13		
	Birth Record	FAB		0	5	5		
	Current Data Record	PNR		С	1	15		
	Current Data Record	PML		С	1	12		
	Current Data Record	OPN		С	16	32		
	Current Data Record	CND		С	3	3		
	Current Data Record	EXP		С	8	8		
	Current Data Record	TDN		С	1	32		
	Current Data Record	HAZ		С	6	6		
	Current Data Record	HAZ		С	6	6		
	Current Data Record	HAZ		С	6	6		
	Current Data Record	ONR		С	2	5		
	Current Data Record	LAC		С	1	13		
	Current Data Record	ASN		С	1	11		
Del	Current Data Record 📃	DOW		0	8	8		
Del	Current Data Record 📃 💌	DTT		0	8	8		
Del	Current Data Record 📃	DOH		0	8	8	-	
	OK Cancel							

#### 3.2.4 Label Format Settings

#### 3.2.4.1 Label Format List Screen

1) Click the Label Format on the left-side menu.

<b>3</b>	RFID Label Design and Encoding Management Pro – 🗆 🗙
RFID Label I	Design and Encoding Management Pro Fປງກິເຣນ
TOP	Information
Database	This tool initializes AIT-tags in the ATA format specified in ATA Spec 2000 Chapter9-5 (Revision 2013.1). Before issuing RFID tags, please configure the following settings.
Tag Format	- Database Configure the database connection.
Label Format	- Tag Format Select the ToC version of tag format and tag type.
Batch Commissioning	- Label Format Select tag format and label format file (BTW file).
<u>Reset</u>	<ul> <li>Batch Commissioning Configure the specific settings such as search key to use Batch Commissioning function which makes it possible to issue multiple labels at one time by using database.</li> </ul>
	- Reset Backup, restore, or reset configuration parameters.
	Close

2) The following screen is displayed.

Edit the settings and click the **Apply** button to save the settings.

<b>1</b>		R	FID Label Desig	n an	d Encoding Management	Pro		-	□ ×
	Label	Format Setting	s					2	)
	0								Add
TOP	T	Product Number	RFID Tag		Tag Format	Filter Value	Label Format File		
	Del	AIT-T8KELX-ST1	FJ Integrated 8K	-	4.0 Multi-Record[Custom 💌	1:Item 🔄	Sample_8K_M 💌	TEI	EPC
Database	Del	AIT-T8KELX-ST2	FJ Integrated 8K	-	4.0 Multi-Record[Custom	1:Item 🔄	Sample_8K_M 💌	TEI	EPC
	Del	AIT-T8KELX-ST3	FJ Integrated 8K	-	4.0 Multi-Record[Custom 💌	1:Item 💌	Sample_8K_M 💌	TEI	EPC
Tag Format	Del	AIT-T1KELX-ST4	FJ Integrated 1K	•	4.0 Dual-Record[CustomA]	2:Carton 💌	Sample_1K_M 💌	TEI	EPC
	Del	AIT-T1KELX-ST5	FJ Integrated 1K	•	4.0 Dual-Record[CustomA]	2:Carton 💌	Sample_1K_M 💌	TEI	EPC
Label Format	Del	AIT-T1KELX-ST6	FJ Integrated 1K	•	4.0 Dual-Record[CustomA]	2:Carton 💌	Sample_1K_M 💌	TEI	EPC
<u>caber ronnac</u>	Del	AIT-T8KELX	FJ Integrated 8K	•	4.0 Multi-Record[Custom	1:Item 💌	Sample_8K_M 💌	TEI	EPC
Batch Commissioning	3							4	<b>(5)</b>
butth commissioning	1							- T-	- I
<u>Keset</u>									
_				_					
6	4	Apply							
	1							Clos	se

#### 1 Label Format list

This area displays a list of currently set label formats.

Column	Description
Product Number	Product number to specify label format
	(This field refers to the column set as Format Specifier set
	in section 3.2.2."Database Connection Settings" and
	Product Number is set as default. Only the values existing in
	the column can be set in this field.

RFID Tag	RFID tag selected from "FJ Integrated 8K" and "FJ
	Integrated 1K".
Tag Format	Tag format (please refer to section 3.2.3 "Tag Format
	Settings" for the details.
Filter Value	Filter value to be written on RFID tag
Label Format File	Label format file (BTW file)

! Caution Label format file (BTW file) needs to be located in the following folder: C:\Users\Public\RFID Label Design and Encoding Management Pro\CommissionData

#### 2 Add button

This button is used to add a new label format. The added label format is inserted in the list.

#### **3** Del button

This button is used to delete the corresponding label format.

#### 4 TEI button

This button is used to set TEIs data source. Please refer to section 3.2.4.2." TEIs Data Source Settings Screen" for the details.

#### 5 EPC button

This button is used to set EPC data source. Please refer to section 3.2.4.3"EPC Setting" for the details.

#### 6 Apply button

This button is used to save the changes on label formats.

**! Caution** • TEIs data source setting is necessary for activating the label format.

#### 3.2.4.2 TEIs Data Source Settings Screen

1) Columns of database table are mapped as the data source of TEIs on the following screen. Select a column for each TEI and click the **OK** button.

TEIs Data Management									
ag Format 4.0 Mult	-Record[Cus	tomA]							
Record Type	Use	TEI		M/C/O	DB COLUMN			Disp Item	<b>^</b>
Birth Record		MFR	-	М	Manufacture C	-	◄	MFR	
Birth Record		SER	-	М	Serial Number	-	✓	SER	
Birth Record		PNO		М	Product Number	-			
Birth Record		UIC		С	UID	-			
Birth Record		PDT		М	Product Name	-			
Birth Record		DMF		С	Manufacture D	-			
Birth Record		ICC		М	International C	-			
Birth Record		WGT		С	Weight	-			
Birth Record		UNT		С	Unit of Measur	-			
Birth Record		HAZ		С	Hazardous Mat	-			
Birth Record		HAZ		С	Hazardous Mat	-			
Birth Record		HAZ		С	Hazardous Mat	-			
Birth Record		ESD		С	Electrostatic Se	-			
Birth Record		EXP		С	Expiration Date	-			
Birth Record		LLE		С	Life Limited Eq	-			
Birth Record		LOT	-	С	Lot Number	-			
Birth Record		CNT		С	Country Code	-			
Birth Record		ECC		с	Export Control	-			

#### 1 TEIs Data Source list

This area displays a list of TEIs and the data source defined in the selected tag format.

Column	Description
Record Type	Record Type of the TEI (unmodifiable)
Use	This check-box is used to determine whether or not the TEI
	is to be written to the tag.
TEI	In case of the selectable TEIs, this dropdown is used to
	select the TEI.
M/C/O	Mandatory / Conditional / Optional (unmodifiable).
	The TEIs of "M" need to be checked on Use check-box.
DB Column	Column of the database table which is used as the data
	source for the TEI.
☑ Disp Item	TEIs to be displayed with the defined strings on the main
	screen of Commissioning from 2D. Total of 3 items from
	TEIs and EPC settings can be selected at a maximum.

#### **OK** button

This button is used to move back to label format list screen.

! Caution It is necessary to click the **Apply** button on tag format list screen to save the added tag format.

#### 3 Cancel button

This button is used to discard the changes on tag format and move back to tag format list screen.

#### 3.2.4.3 EPC Settings Screen

1) Set EPC information on the following screen. If "SEQ" is selected on the TEIs data source settings screen, the EPC setting is required.

	📇 RFID Label Design and Encoding Management Pro 💦 – 🗖 🔜	
	Editing EPC	
0	EPC Header ADI (0x3B)	
0	Filter Value       © [Selected Filter Value]       O	
0	Manager Number CAGE/DoDAAC	
4	Original Part Number       Image: Same value with PNO in Birth Record       Image: Displtem       Image: Same value with PNO in Birth Record       Image: Same value w	
6	Alphanumeric Serial Number       © Same value with SER/SEQ/UCN in Birth Record       Displtem	
6	OK Cancel	

#### EPC Header

This area shows the EPC Header information.

#### Pilter Value

This area is used to choose the way to get the Filter Value from either extracting from database or using the defined value on the label format list screen. In case of getting the value

from database, the column of the database table needs to be specified.

When the **Displtem** checkbox is checked, the value is displayed together with the text entered in the textbox in the main screen in Commissioning from 2D as well as the procedure of the TEIs source setting screen.

#### **3** Manager Number CAGE/DoAAC

This area is used to choose the way to get "Manager Number CAGE/DoAAC" from either using same value with MFR/SPL in Birth Record or another value in database. In case of getting the value from database, the column of the database table needs to be specified. When the **Displtem** checkbox is checked, the value is displayed together with the text entered in the textbox in the main screen in Commissioning from 2D as well as the procedure of the TEIs source setting screen.

#### **4** Original Part Number

This area is used to choose the way to get "Original Part Number" from either using same value with PNO in Birth Record or another value in database. In case of getting the value from database, the column of the database table needs to be specified.

When the **Displtem** checkbox is checked, the value is displayed together with the text entered in the textbox in the main screen in Commissioning from 2D as well as the procedure of the TEIs source setting screen.

#### 6 Alphanumeric Serial Number

This area is used to choose the way to get "Alphanumeric Serial Number" from either using same value with SER/SEQ/UCN in Birth Record or another value in database. In case of getting the value from database, the column of the database table needs to be specified (in this case, "#" is added to the begging of the value).

When the **Displtem** checkbox is checked, the value is displayed together with the text entered in the textbox in the main screen in Commissioning from 2D as well as the procedure of the TEIs source setting screen.

#### 6 OK button

This button is used to move back to label format list screen.

! Caution It is necessary to click the **Apply** button on tag format list screen to save the added tag format.

#### Cancel button

The EPC setting under the edit is canceled and it returns to the label format list screen.

(Please make sure to click the **Apply** button on the label format list screen to save the fixed setting)

#### 3.2.5 Settings Specified to Batch Commissioning

1) Click Batch Commissioning on the left-side menu.



2) The following screen is displayed.

Enter the displayed fields and click the **Apply** button to save the settings.

	RFID Label Design and Encoding Management Pro	- 🗆 ×
	Batch Commissioning Settings	
TOP	Search Key Work Order 💌	
<u>Database</u>	Extract search key from barcode data     Target String	
Tag Format	Delimiter	
Label Format	Print Limit 50 🔄	
Batch Commissioning	Print Dialog	J
Reset	2 pelimiter	
	Double Quote	
	3 Apply	
		Close

#### Setting Items

Item	Description					
Search Key	Column of the database table to be used to locate a part					
	record for Batch Commissioning					
Extract search key from	Check box to enable to extract search key from string such					
barcode data	as 2D barcode information.					
	The search key will be between the specified Target String					
	and Delimiter:					
	Target String: Sequence of characters immediately					

	preceding the search key value;						
	Delimiter: Character placed immediately after the						
	search key value.						
Print Limit	The maximum number of tags to be commissioned in one						
	operation. (10 to 10000)						
Print Dialog	If checked, the Print dialog appears before tag						
	commissioning starts.						

#### **2** CSV Settings

Delimiter: this box is used to set a delimiter character of CSV file.

Double Quote: this check box is used to select whether each of data entries in CSV file are enclosed with double quotes or not.

#### **3** Apply button

This button is used to save the changes to Batch Commissioning.

! Caution	·If the data is not enclosed with double quotes, the delimiter character can
	not be included in data itself.
	·If delimiter is changed, it is necessary to execute Refresh Field Names
	from Database Connection Setup menu in the BTW file.

□ **Reference:** The text below provides an example of an "Extract search key from barcode data"

Assuming the following parameters have been set:

- Target String: WN
- Delimiter: /

When the following string is entered,

WN 0000-00001/MC S1067

the string "0000-00001" is set as the search key. (Start point of extraction is defined as the text starting after "WN" and ending at the delimiter "/".)

### 3.2.6 Backup of Configurations

(1) Select **Reset** from a category on the left side and then click the **Backup** button.

<b>11</b>	RFID Label Design and Encoding Management Pro	- 🗆 🗙
	Backup / Restore Configurations	
TOP	Backup	Restore
<u>Database</u>		
Tag Format	Reset Configurations	
<u>Label Format</u>	After performing initialization, all the configurations will be cleared as the state when the software was installed. It is highly recommended to perform initialization only when unmodifiable error occurs due to configuration changes.	
Batch Commissioning		Initialize
<u>Reset</u>		
		Close

(2) The confirmation message is displayed. Click the **OK** button.

ATT.	RFID Label Design and Encoding Management Pro	- 🗆 🗙
	Backup / Restore Configurations	
TOP	Backup Re	store
Database		
Tag Format	Reset Configurations	
Label Format	After performine Confirm vare was installed. It is highly recon	
Batch Commissioning	Are you sure you want to back up the current configurations?      Init	tialize
<u>Reset</u>	OK	
		Close

(3) After specifying the destination folder, backup is automatically performed and "Backup.zip" is created in the file you specified. After the backup is completed, an information dialog is displayed and then click the **OK** button.

Backup / Restore Configurations         IOP       Backup Restore         Database       Reset Configurations         Iabel Format       After performing initialization it is highly recommended to p       Information       then the software was installed. it is highly recommended to p         Batch Commissioning       Messes       OK       Initialize	<b>—</b>	RFID L	abel Design and Encoding Manage	ement Pro	- 🗆 ×
Label Format     It is highly recommended to p     ccurs due to configuration changes.       Batch Commissioning     It is highly recommended to p     Initialize       Reset     OK	TOP Database Tag Format	Backup / Restore Configu Reset Configurations	Information	Backup           Yhen the software was installed.	Restore
	<u>Label Format</u> Batch Commissioning <u>Reset</u>	It is highly recommended to p	Backup successfully completed.	ccurs due to configuration changes.	Initialize
		L			

### 3.2.7 Restoration of Backup Configurations

(1) Select **Reset** from a category on the left side and then click the **Restore** button.

arr	RFID Label Design and Encoding Management Pro	- 🗆 🗙
	Backup / Restore Configurations	
TOP	Backup	Restore
<u>Database</u>		
Tag Format	Reset Configurations	
<u>Label Format</u>	After performing initialization, all the configurations will be cleared as the state when the software was installed. It is highly recommended to perform initialization only when unmodifiable error occurs due to configuration changes.	
Batch Commissioning	1	nitialize
<u>Reset</u>		
		Close

(2) The confirmation message is displayed and then click the **OK** button.

ALL .	RFID Label Design and Encoding Management Pro	- 🗆 ×
	Backup / Restore Configurations	
TOP	Backup	Restore
<u>Database</u>		
Tag Format	Reset Configurations	
Label Format	After performing Confirm tware was installed. It is highly recommendation changes.	
Batch Commissioning	Are you sure you want to restore the past configurations?	Initialize
<u>Reset</u>	OK	
		Close

(3) Select the "Backup.zip" file that you made in "3.2.6 Backup of environment setting data" from file selection dialogue. After the restoration is completed, an information dialog is displayed and then click the **OK** button.

ATT.	RFID	Label Design and Encoding Management P	×
	Backup / Restore Confi	gurations	
тор			Backup Restore
Database			
Tag Format	Reset Configurations		-
Label Format	After performing initialization It is highly recommended to a	Information	en the software was installed. curs due to configuration changes.
Batch Commissioning		Restoration successfully completed.	Initialize
<u>Reset</u>		ОК	
			Close

#### 3.2.8 Initializing Configurations

1) Select Reset on the left-side menu and click the Initialize button.

<b>BIT</b>	RFID Label Design and Encoding Management Pro	- 🗆 🗙
	Backup / Restore Configurations	
тор	Backup	Restore
<u>Database</u>		
Tag Format	Reset Configurations	
<u>Label Format</u>	After performing initialization, all the configurations will be cleared as the state when the software was installed. It is highly recommended to perform initialization only when unmodifiable error occurs due to configuration changes.	
Batch Commissioning		Initialize
<u>Reset</u>		
		Close
	-	

 ! Caution
 • After performing initialization, all the configurations will be cleared as the state when the software was installed. It is highly recommended to perform initialization only when unmodifiable error occurs due to configuration changes.

#### 3.2.9 Closing Settings Menu

1) Click the **Close** button.



## 4.1 Starting and Stopping the Tool

#### 4.1.1 Starting the Tool

1) To start this tool, click the icon of **RFID Label Design and Encoding Management Pro** that has been placed on the computer desktop.



2) Click the Label Batch Commissioning button.



3) The main screen of Batch Commissioning is displayed.

The message "Application is ready to use." displayed in the text box means that the tool is properly running.

3	RFID Label Design and Encoding M	anagement Pro	i de la companya de l	- • ×
Batch Commissi	oning			FUJITSI
	Work Order Search			
Application is ready to use.	^	Done	Selected	Total
	v.	0	0	0
Product Number	<ul> <li>RFID Tag</li> </ul>	Label F	ormat File	
Done 🗵				
Commission Sele	ect All		Settings	Close

 Caution •Even if one attempts to start the tool multiple times, only one screen for Batch Commissioning will be opened.

### 4.1.2 Stopping the Tool

1) To stop this tool, click the **Close** button.

	Work Order Search			
Application is ready to use	n. 🔨	Done	Selected	Total
	~	0	0	0
Product Number	▼ RFID Tag	Label F	Format File	

2) Then click the **Close** button on the menu screen.



## 4.2 Using Batch Commissioning

#### 4.2.1 Acquiring Parts Information

#### 4.2.1.1 Selecting Work Order from List

1) Click the **Work Order** button.

RFID Label De	esign and Encoding M	anagement Pro		- 🗆 🗙
Batch Commissioning				FUJITSU
Work Order	Search			
Application is ready to use.	^	Done	Selected	Total
		0	0	0
Product Number RFIE	) Tag	Label F	ormat File	
Done 🖂				
Commission Select All			Settings	Close

2) Work Order are displayed on a list.

Select Work Order and click the Select button.

	RFID Label Design and E	nco – 🗆 🗙
	Select Work Order	
μ	Work Order	Num of Parts
	0000-00001	24
	2 Calant	
	Select	Crose

#### **Work Order** list

This area displays a list of Work Order in database.

The number of parts contained in Work Order is displayed in the Num of Parts column.

#### 2 Select button

This button is used to select Work Order and return to the main screen of the Batch Commissioning.

#### 3 Close button

This button is used to return to the main screen of the Batch Commissioning without selecting Work Order

#### 3) Parts are displayed in a list.

(Parts are listed by Product Number.)

RFID Label Design and Encoding Management Pro – العناقة Address Pullars والمحافظة Address Pullars P															
0000-0001 Work Order Search Done Selected Total 0 3 3															
Product	t Nu	mber	AIT-T1KELX	•	R	FID Tag	FJ Integrated 1K		Label Fo	ormat F	ile sa	mple_	002_1K	Large.	btw
Done		MFR	SER	PNO	UIC	PDT		DMF	ICC	WGT	UNT	HAZ	HAZ	HAZ	ESD
	•	S0167	FJAIT1001-1KL	AIT-T1KELX	1	RFID IN	ITEGRATED LABEL 1KL	20150901	123456						
	7	S0167	FJAIT1002-1KL	AIT-T1KELX	1	RFID IN	ITEGRATED LABEL 1KL	20150901	123456						
	4	S0167	FJAIT1003-1KL	AIT-T1KELX	1	RFID IN	ITEGRATED LABEL 1KL	20150901	123456						
4															Þ
Com	mis nt Fl	ision Juitsu i	Desele	ct All						Settir	ngs		С	lose	

#### 4.2.1.2 Manually Entering Work Order

1) Input Work Order manually and click the **Search** button.

<b>3</b>	RFID Label De	sign and Encoding N	lanagement Pro		- 🗆 ×
Batch Commissi	oning				FUJITSU V01L20
0000-00001	Work Order	Search			
Application is ready to use.		^	Done	Selected	Total
		<b>~</b>	0	0	0
Product Number	▼ RFID	Tag	Label F	ormat File	
Done 🗵					
Commission Sele	ct All			Settings	Close
Copyright FUJITSU LIMITED 2015			_		

#### 2) Parts are displayed in a list.

(Parts are listed by Product Order.)

#### 4.2.2 Commissioning Tag

1) After selecting Work Order, select Product Number.

The parts for the selected Product Number are displayed in a list.

Select the parts to be commissioned and click the **Commission** button.

(Parts from different Product Numbers can not be commissioned in the same operation.)



#### **1** Product Number

This dropdown list is used to select Product Number.

#### 🕗 RFID Tag

This area displays the type of RFID tag to be used for the tag commissioning for the selected Product Number

#### **3** Label Format File

This area identifies the label format file (BTW file) to be used for the selected Product Number.

#### 4 Parts list

This area displays a list of the parts which are found by the selected Work Order and Product Number.

Column	Description
Done	Already commissioned parts
	Checkbox to select parts to be commissioned.
MFR, SER, PNO	TEIs data acquired from the database.

! Caution In case of setting the Done Column in the database connection settings, the database records once commissioned are permanently checked as Done.

If not, the database records are temporary checked as Done but the checks are cleared after next search operation. Please refer to section 3.2.2 "Database Connection Settings" for the operating procedure to set the **Done Column**.

#### 6 Commission button

This button is used to perform the commissioning for the selected parts.

! Caution• Please issue the label tags by the printer within three minutes after clicking<br/>the **Commission** button. After a lapse of three minutes, the print job will be<br/>automatically deleted from print queue.

•Please suspend issuing the tags when an error message is displayed after clicking the **Commission** button.

#### 6 Select All / Deselect All button

Select All: Select all the parts in the list Deselect All: Unselect all the parts in the list

#### 7 Number of Parts area

Done: The number of already commissioned parts (checked as Done) in the list.

Selected: The number of selected parts

Total: The number of all the parts in the list.

## **5** Troubleshooting

## 5.1 Error Messages and Corrective Actions While using Batch Commissioning

Error messages are displayed in red or yellow in the following area.

	RFID Label Design	and Encoding M	anagement Pro		- 🗆 ×
Batch Commissioning			FUJITSU		
0000-00002	Work Order	Search			
The specified item Work Order	not found.	^	Done	Selected	Total
			0	0	0
Product Number	▼ RFID Tag		Label F	ormat File	
Done 🖾					
Commission Sel	ect All			Settings	Close
Copyright FUJITSU LIMITED 2015					

Reference: The message color indicates the possible cause of the error.
 Yellow: The error is probably caused by an operation mistake on this tool (example: no parameter for required setting item field)
 Red: The error probably occurred by another cause (example: an invalid data record in the database)

Message	Cause and Corrective Action
Please configure settings.	This message is displayed if settings are not
	configured correctly. Please verify the database
	connection settings and the settings specific to
	Batch Commissioning.
The specified item [Search Key] not found.	This message is displayed when the part information
	is not found in the database. Please verify that the
	search key is correct.
Please enter search key [Search key].	This message is displayed when the search key is
	not entered. Please verify that the search key is
	correctly entered.

Message	Cause and Corrective Action
Search key could not be extracted from	This message is displayed when search key is not
barcode data properly.	extracted properly. Please verify that the Target
	String in settings specific to Batch Commissioning is
	correctly configured.
Label format of the item [Format Specifier:	This message is displayed when the label format for
XXX] is not defined.	the part is not defined. Please set label format for
	the part.
Invalid item data. [Details: No data in	This message is displayed when no data is set in
mandatory TEI field. [TEI: XXX]]	mandatory TEI. Please verify the database record.
Invalid item data. [Details: Invalid character	This message is displayed when an invalid
is used. [TEI: XXX]]	character (e.g., comma, double quotation, or tilde) is
	included in the part data. Please verify the data
	record in the database.
Invalid item data. [Details: A number	This message is displayed when the data is longer
greater than the upper limit is specified.	than the maximum length. Please verify the data
[TEI: XXX]]	record in the database.
Invalid item data. [Details: A number less	This message is displayed when the data is shorter
than the lower limit is specified. [TEI: XXX]]	than the minimum length. Please verify the data
	record in the database.
Invalid item data. [Details: Character [XXX]	This message is displayed when an invalid
is not permitted to use. [TEI: YYY]]	character is included in the part data. Please verify
	the data record in the database.
Invalid item data. [Details: Data needs to be	This message is displayed when a format error is
specified in the following format. [TEI: XXX]	detected for the TEI. Please verify the data record in
[Format: YYY]]	the database.
Invalid item data. [Details: Specified value	This message is displayed when a date format error
cannot be converted into date format. [TEI:	is detected for the TEI. Please verify the data record
XXX]]	in the database.
Invalid item data. [Details: Invalid date.	This message is displayed when an invalid date is
[TEI: XXX] [TEI range: YYY]]	used. Please verify the data record in the database.
Invalid country code. [TEI: XXX]	This message is displayed when an invalid Country
	Code is used. Please verify the data record in the
	database.
Invalid item data. [Details: It is not permitted	This message is displayed when an invalid
to use only one either [TEI: XXX] or [TEI	combination of TEIs is detected. Please verify the
YYY].]	data record in the database.
Invalid item data. [Details: When "TEI:XXX"	This message is displayed when an invalid data
is used, "TEI:YYY" needs to be set as the	value is detected. Please verify the data record in
following value. [value:ZZZ]]	the database.

Message	Cause and Corrective Action
An error occurred while commissioning.	This message is displayed when the specified BTW
[Details: Label format file does not exist.	file is not found. Please verify that the BTW file is
[File: XXX]]	located in the correct folder.
An error occurred while commissioning.	This message is displayed when the amount of data
[Details: An error occurred while encoding	specified for the Birth Record exceeds the allocated
tag data. [Data Record No.: 1, Data size of	record length. Please revise the Birth Record data
Birth Record exceeds the upper limit.]]	for the part.
An error occurred while commissioning.	This message is displayed when the amount of data
[Details: An error occurred while encoding	specified for the Current Data Record exceeds the
tag data. [Data Record No.: 1, Data size of	allocated record length. Please revise the Current
Current Data Record exceeds the upper	Data Record data for the part.
limit.]]	
An error occurred while commissioning.	This message is displayed when the amount of data
[Details: An error occurred while encoding	specified for the Lifecycle Record exceeds the
tag data. [Data Record No.: 1, Data size of	allocated record length. Please revise the Lifecycle
Lifecycle Record exceeds the upper limit.]]	Record data for the part.
An error occurred while commissioning.	This message is displayed when the BarTender
[Details: BarTender is not installed.]	software is not installed. Please install BarTender
or	and/or confirm proper installation.
An error occurred while commissioning.	
[Details: BarTender program file is not	
found.]	
Please select item data records to be	This message is displayed when the <b>Commission</b>
commissioned.	button is clicked without selecting any parts. Please
	select parts, and then click the <b>Commission</b> button.
Key field for database update is not	This message is displayed when data is not set for
specified.	SER/SEQ/UCN. Please verify the data record in the
	database.
Multiple records are found by the update	This message is displayed when the SER/SEQ/UCN
key. [Line: XXX]	is not unique in the database. Please verify the
	corresponding data records in the database.

## 5.2 Error Messages and Corrective Actions While Setting Configurations

Error messages while setting configurations are displayed in dialog as below.

× Warning TEI: MFR/SPL is mandatory. OK

Message **Cause and Corrective Action** Failed to open database. [Details: XXX] This message is displayed when database connection test fails. Please revise the ODBC connection strings. Invalid value is specified for XXX This message is displayed when an invalid value is specified for setting item. Please enter a correct or Invalid value is specified for XXX. [Line: value. YYY]. Please enter XXX. This message is displayed when a required item is not configured. Please enter a value for the setting or Please enter XXX. [Line: YYY]. item. Please configure XXX. This message is displayed when a required item is not selected. Please select the setting item. or Please configure XXX. [Line: YYY]. Specified XXX already exists. This message is displayed when the specified value or is already used. Please change the value. Specified XXX already exists. [Line: YYY] Specified [Format Specifier] does not exist. This message is displayed when the Format Specifier does not exist in the database table. Please change Format Specifier to an existing column. Please enter a greater number than Min in This message is displayed when the Min is set as Max field. [Line: XXX] greater number than Max. Please enter a greater value than Min into the Max field. Please specify TEI in uppercase This message is displayed when an invalid character is used for TEI. Please enter only upper characters. case letters for TEI.

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Message	Cause and Corrective Action
[Tag Format: XXX] cannot be applied to	This message is displayed when an invalid
[RFID Tag: YYY]. [Line: ZZZ]	combination of tag format and record type is
	detected. Please change RFID tag type ("FJ
	Integrated 8K" is available for only Multi-Record and
	"FJ Integrated 1K" is available for only
	Dual-Record).
Up to 3 items can be specified as Disp	This message is displayed when more than 3 TEIs
Item.	are defined as Disp Item. Please select less than 4
	TEIs for Disp Item.
TEI: XXX is mandatory.	This message is displayed when the Use check-box
	of mandatory TEI is not checked. Please check the
	check-boxes for all the mandatory TEIs.
[TEI: XXX] cannot be used with [TEI: YYY].	This message is displayed when an invalid
	combination of TEIs is detected. Please revise the
	combination.
It is not permitted to use only one either	This message is displayed when an invalid
[TEI: XXX] or [TEI YYY].	combination of TEIs is detected. Please check both
	of the TEI or remove the checks on the check-boxes
	of both TEIs.