

Palletizing and Loading Simulation Package

INTELOAD - Intelligent Load Planner

Overview

1. System Overview

INTELOAD can help reduce your shipping costs by optimizing the load distribution based on the container, cargo, truck or pallet. INTELOAD is composed of the following two subsystem

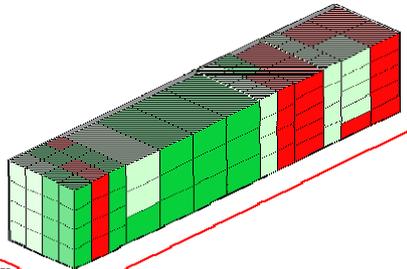
- ☆ Loading Engine
- ☆ Loading Plan Editor.

Loading Engine

2. Loading Engine

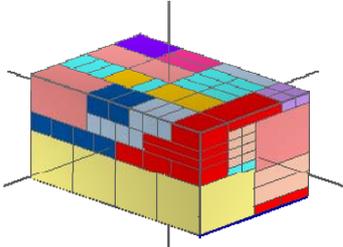
The load planning system of INTELOAD is built around the best loading engine on the market and will give you optimal volume/weight utilization. Below are some sample outputs of the loading engine.

Truck/Container Loading

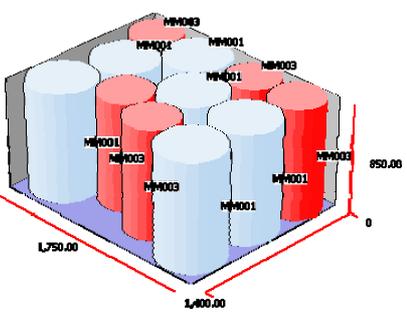


(1) Roll Loading

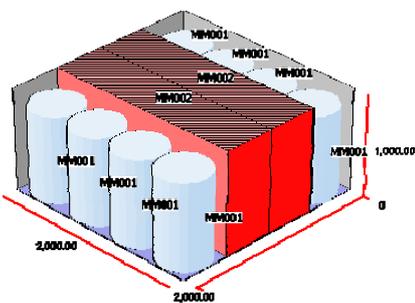
Palletizing



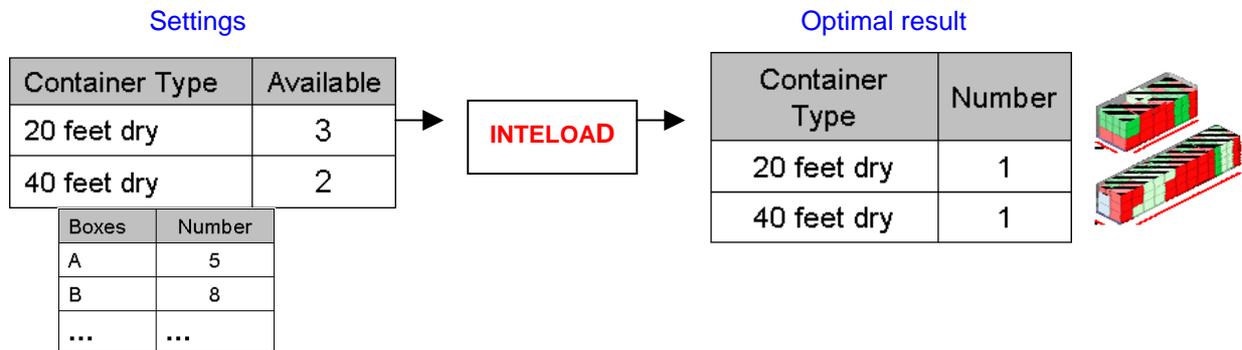
Roll Loading



Mixed Loading



(2) Optimization over multiple containers



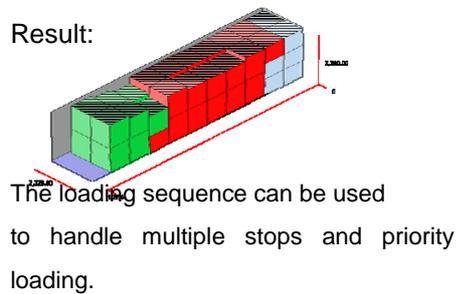
(3) Complex loading rules

INTELOAD creates 3D load plans using complex loading rules including loading sequence, comprehensive stacking order and box orientation rules

Loading sequence sample settings:

1. light blue boxes
2. red boxes
3. green boxes

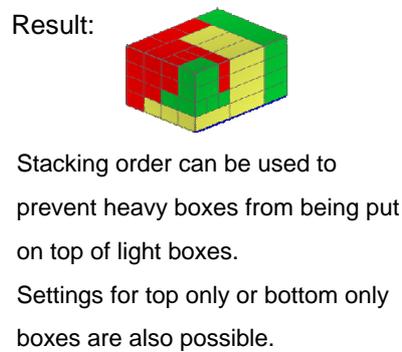
Result:



Stacking order sample settings:

1. yellow boxes
2. green boxes
3. red boxes

Result:

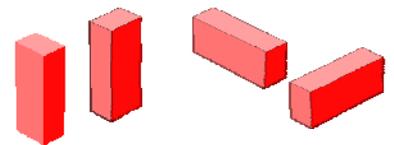


Possible box orientation rules:

1. Can the box be rotated?



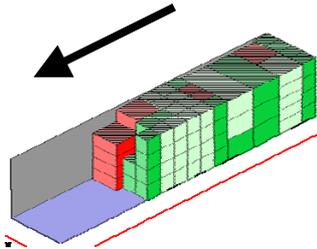
2. Can the box be loaded standing on one of the sides or the ends?



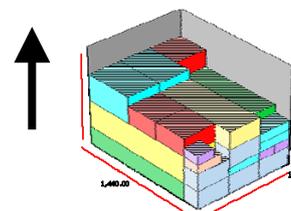
(4) Loading direction

A choice between “Back to Front” and “Bottom to Top” is available. The first option is typically used for containers and trucks, and the latter for pallets.

“Back to Front” loading



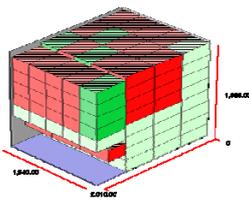
“Bottom to Top” loading



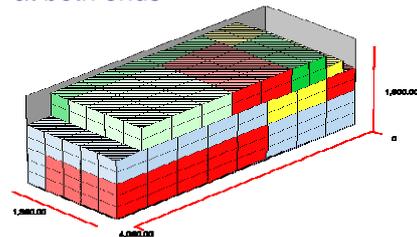
(5) ULD container handling

INTELOAD has the capability to handle irregularly shaped containers such as airline containers.

Half width container angled at one end



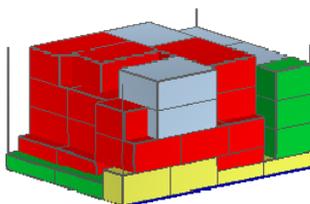
Full width container angled at both ends



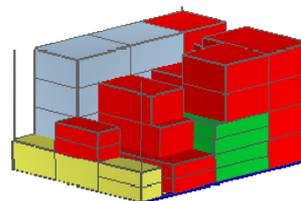
(6) Overhang on top of boxes

INTELOAD has two options of loading boxes on top of another. One option is with overhang and the other is without overhang.

With overhang

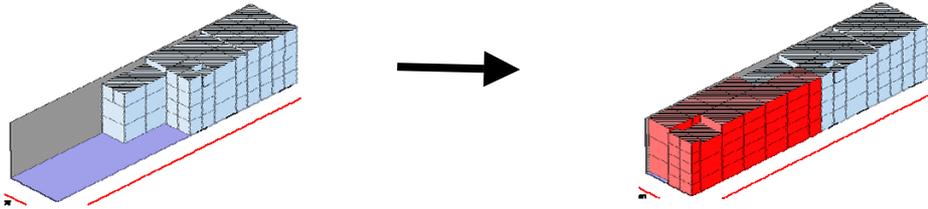


No overhang



(7) Partial loading

In INTELOAD, it is possible for the user to first optimize a part of the loading plan, and then fix that part to make it permanent, make additional inputs and re-optimize the loading plan without changing the fixed parts.

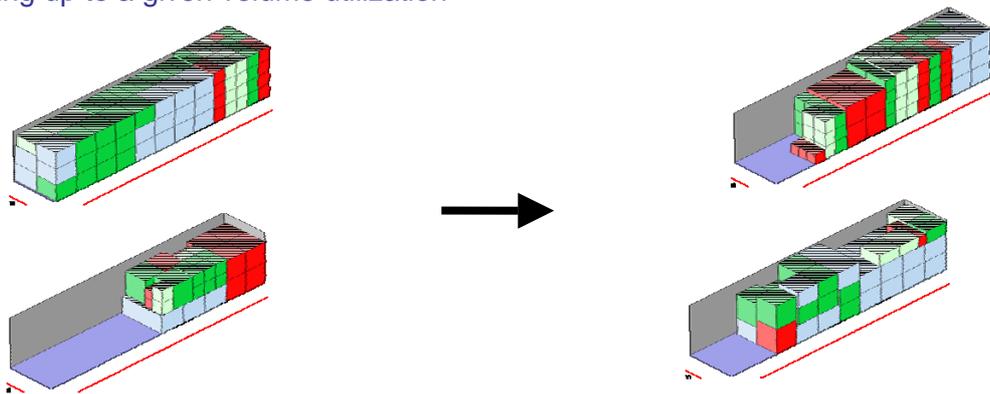


(8) Dead space

INTELOAD allows the user to define three-dimensional rectangular spaces in the container that cannot be used for loading. The figure on the right shows the use of the dead space to simulate warehouse loading.

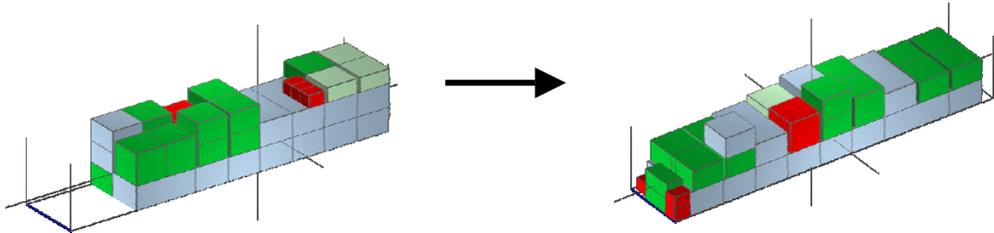


(9) Loading up to a given volume utilization



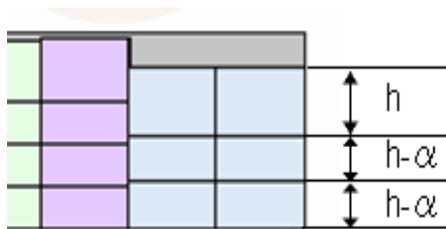
(10) Center of gravity settings

INTELOAD provides various settings on how to automatically position the center of gravity. For example, the user can set the center of gravity near the center of the container.



(11) Handling nested boxes

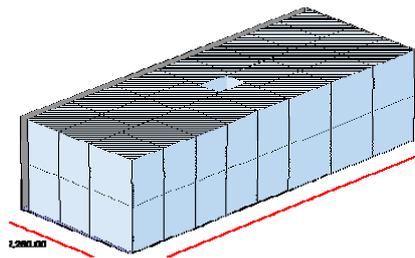
INTELOAD allows the user to define a nest height increase for boxes. It will be used to calculate a stack of boxes when nested. With this feature, stack/nest box loading (loading of boxes which shrink when stacked) is now possible.



Stack of same boxes

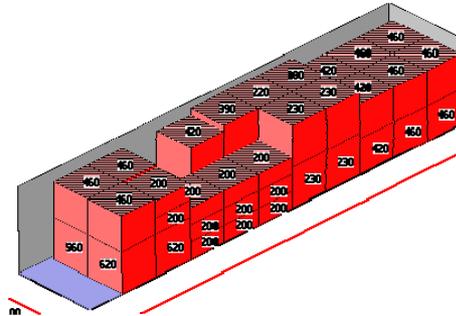
(12) Interlocking

INTELOAD can produce an interlocked load pattern, which is frequently used in palletizing. It can usually load more boxes than a non-interlocked pattern.



(13) Maximum supported weight for boxes

Maximum supported weight can be set for each box. The figure here shows a sample result with Maximum Supported Weight set to 500. Numbers printed on the boxes are the weights of each box.



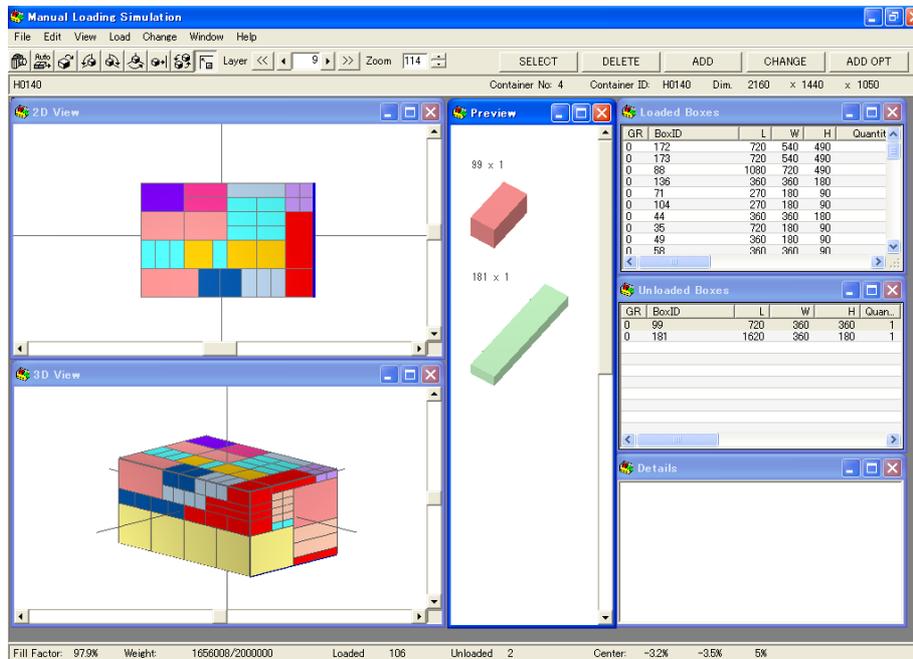
For more features of INTELOAD, please feel free to contact us

3. Loading Plan Editor Screen

Loading Plan Editor

INTELOAD has a 3D graphical interface for editing load plans using drag and drop functionality.

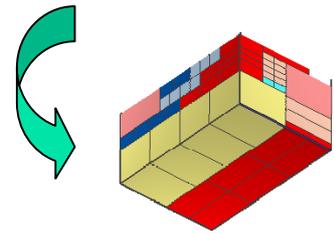
3.1 Screenshots (Manual Loading Simulation)



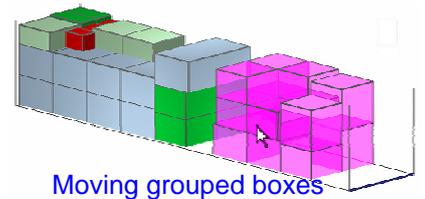
3.2 Features of the Loading Plan Editor

Loading Plan Editor functionalities:

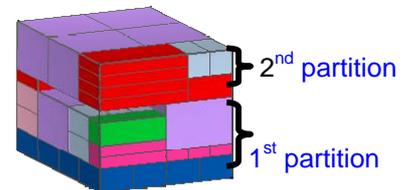
- 1.View per layer
- 2.Rotation of 3D view
- 3.Grouping of boxes
- 4.Rotation in any direction
- 5.Vertical partitioning of the container
- 6.Loading of multiple boxes of the same type with one mouse click
- 7.Auto-connection of boxes with their neighbors
- 8.2D and 3D zooming of the loading plan
- 9.Real time view of the fill factor, the total weight, the number of boxes loaded and the position of the center of gravity
- 10.View/change of the loading simulation (successive view of each step)
- 11.Changing the colors of the boxes ...



Rotation of 3D view



Moving grouped boxes

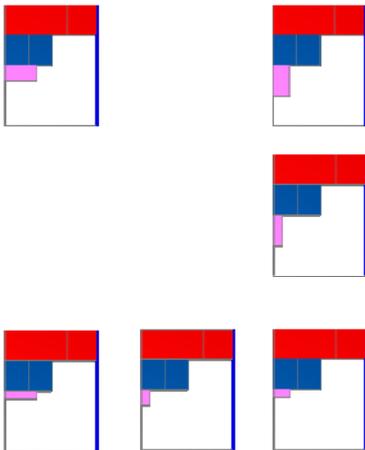


Vertical partitioning of the container

More functions

Box rotation:

rotation in all possible directions



Box positioning:

Free positioning



Align/Place to the nearest corner

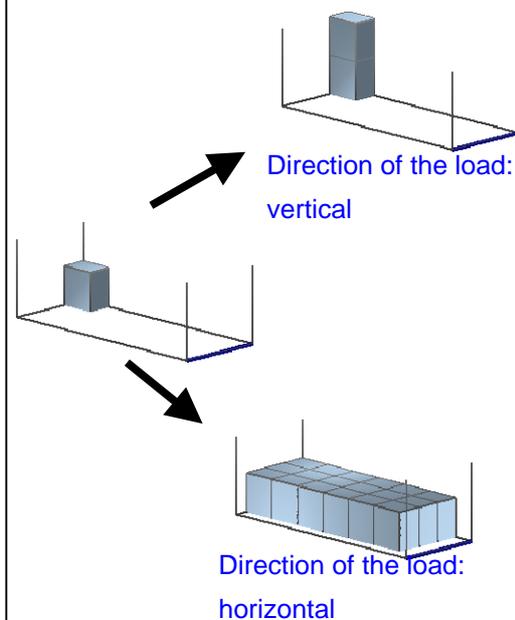


Align/Place to a selected line



Align/Place to a selected line

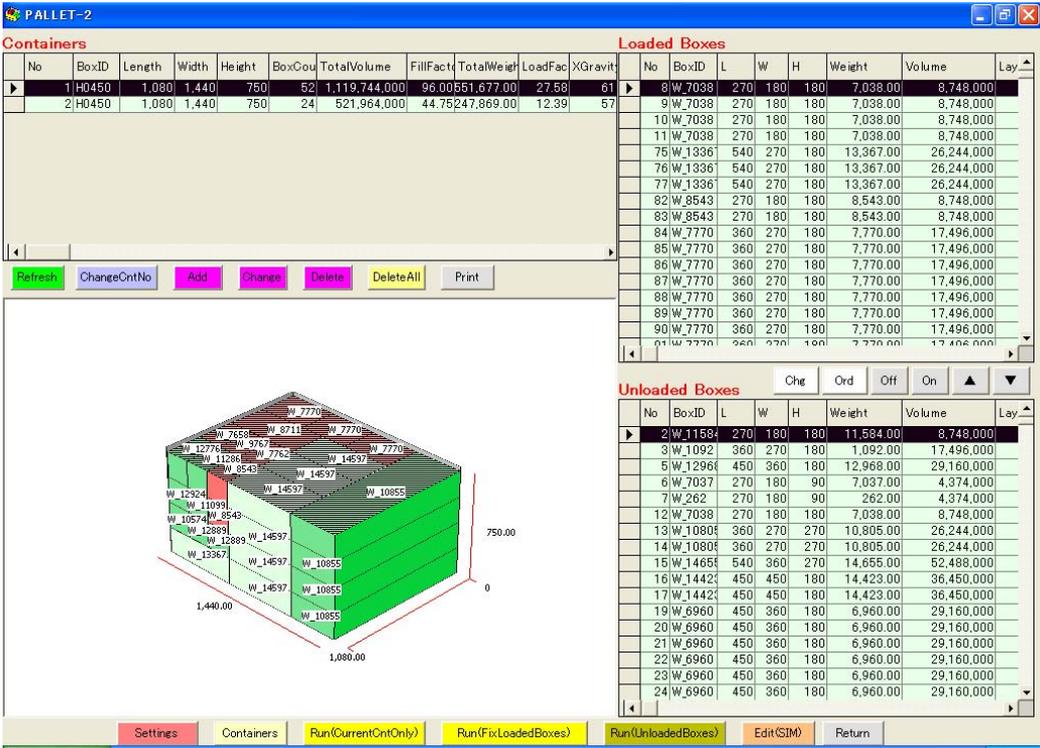
Auto-load of multiple boxes of the same type with one mouse-click:



4. Screenshots – Simulation Screen

This figure shows the main simulation screen of INTELOAD. There are 4 sub-windows:

- The container list;
- The 3D view (capable of 360-degrees rotation) of the selected container;
- The loaded box list of the selected container;
- The unloaded box list



5. Screenshots–Top Screen & Data I/O Interface

This is the main screen of INTELOAD. The data list is displayed. The user selects one item and can then proceed to the simulation screen.

Splitting the data as well as combining the data are possible.

The user can export/import data to/from an Excel file.

Upon request, we can also develop a custom interface that can link INTELOAD to your existing system.

WGROUP	Boxes	TotalVolume	TotalWeight	Containers	LoadedBoxes	FillFactor	LoadFactor
CASE-2	234	6,455,052,000.00	2,975,566.00	3	232	97.28	49.23
CNT1	946	1,046,704,282,000.00	386,304.00	12	644	87.93	53.28
CNT2	473	523,352,141,000.00	193,152.00	2	138	102.76	47.76
CYLINDER1	30	21,668,971,097.22	4,590.00	1	10	83.38	3.53
CYLINDER2	40	22,737,112,599.44	5,780.00	2	20	65.72	3.25
INTERLOCK	44	24,285,184,000.00	8,800.00	1	38	79.15	42.22
PALLET-2	210	4,881,990,000.00	2,351,737.00	2	76	70.38	19.99
R2-T1	45	45,106,149,872.00	2,382.48	1	38	71.79	0.00
tokyosampl	55	62,764,301,000.00	13,604.80	1	53	90.18	49.59
TRUCK	87	118,503,000,000.00	61,000.00	3	87	61.69	36.05
ULD_DEMO	350	10,500,000,000.00	1,050.00	2	296	88.00	27.99
ULD_DEMO2	300	9,000,000,000.00	1,050.00	1	240	80.00	27.12
ULD_DEMO3	500	15,000,000,000.00	1,500.00	1	265	88.33	17.64
ULD_SAVE	300	9,000,000,000.00	1,050.00	1	263	87.67	27.81
WAREHOUSE	746	845,257,123,000.00	343,005.00	1	150	68.31	91.76



6. Screenshots – Excel Application Interface for Data Input

Excel Application Interface for Data Input

INTELOAD is provided with an Excel file, allowing the user to input data using spreadsheets. The Excel sheet is divided into 3 parts: the first part is for inputting parameters; the second part is for inputting container data; and the last part is for inputting box data. We provide different versions of this Excel file according to each user requirement.

Data Input

Attention: Read carefully the HELP sheet

DataID: TEST ←String (up to 10 characters)

Data Expansion

Containers

ContainerID	L	W	H	Weight Cap	Description	Bottom To Top	Available
D2	5870	2320	2300	18000	20F dry con	0	0
D4	12000	2320	2300	24000	40F dry con	0	10

Boxes

BoxID	L	W	H	Weight	Count	Color	Rotatable	OnSideOr EndOK	Box Seq	Stack	Bottom Only	Top Ony	MaxLn Layer	MaxSup Weight	Over hang	BoxInfo 1	BoxInfo 2	BoxInfo 3	B
MM001	1500	2260	1460	119	10	1	1	1	1	1	0	0	9999	99999	1	MM001	119	3	
MM002	1500	2260	830	170	5	2	1	0	1	1	0	0	9999	99999	1	MM002	170	3	

\\MAIN\HELP\PARAMETER\BOX_LIST\CNT_MASTER\OPT_BOX_MASTER\CNT_LIS

